

## CLONAL MYELOMA CELL LINES USEFUL FOR MANUFACTURING PROTEINS IN CHEMICALLY DEFINED MEDIA

### 5 CROSS-REFERENCE TO RELATED APPLICATION

This application is a continuation-in-part of U.S. Patent Application No. 10/316,308, filed December 11, 2002, which claims the benefit of U.S. Provisional Application No. 60/339,428, filed December 14, 2001.

### 10 FIELD OF THE INVENTION

The present invention relates to cells, cell lines, and cell cultures useful in recombinant DNA technologies and for the production of proteins in cell culture, and further relates to clonal myeloma cell lines capable of growing in chemically defined media.

### 15 BACKGROUND OF THE INVENTION

Traditional techniques for recombinant protein production have relied upon the use of cell culture media supplemented with chemically undefined, animal-derived components, such as serum and mixed proteins, to facilitate robust cell growth and viability. Many recombinant proteins, especially monoclonal antibodies, were employed primarily for research or *in vitro* diagnostic applications, leaving only limited incentive to invest time and money in the elimination of animal-derived supplements. As new technologies have developed, however, cell culture-produced proteins are becoming increasingly important as potential *in vivo* human therapeutic agents.

The change in the intended uses for proteins produced in cell culture has raised new concerns about the materials and methods employed for their production. For example, serum contains many components that have neither been fully identified nor their role or mechanism of action determined. Thus, serum will differ from batch to batch, possibly requiring testing to determine levels of the various components and their effects on cells. In addition, serum might possibly be contaminated with microorganisms such as viruses, mycoplasma and perhaps prions, some of which may be harmless but nonetheless represent an additional unknown factor.

This sensitivity has become more acute in recent years with the emergence of Bovine Spongiform Encephalopathy (BSE), a neurodegenerative disease of cattle. Because it is

transmissible to humans, the emergence of BSE has raised regulatory concerns about using animal-derived components in the production of biologically active products. Indeed, the remote possibility of contamination of the cell culture medium, and ultimately the final therapeutic drug by adventitious agents extant in animal-derived materials, has led many regulatory agencies to strongly recommend the discontinued or limited use of animal-derived materials in cell culture media.

In response to this situation, several companies have developed cell culture media for the growth and maintenance of mammalian cells that are serum-free and/or animal-derived protein-free. Unlike serum-supplemented media, which may be utilized for a broad range of cell types and culture conditions, these serum-free formulations are most often highly specific. Indeed, the multitude of commercial serum-free media formulations available demonstrates the diversity of the needs. Most media are suitable for small-scale laboratory applications but become too expensive for large-scale bioreactors. Moreover, some are appropriate for cell growth, but perform poorly as a production medium.

More recent advances in cell biology have lead to new strategies to develop cell lines or parental hosts capable of growth in chemically defined ("CD") media. These approaches involve genetic manipulation of cellular biochemical processes including cell cycle control, apoptosis, and growth factor regulation. For example, Super CHO, Cyclin E CHOK<sub>1</sub>, and E<sub>2</sub>F CHOK<sub>1</sub> are all CHOK<sub>1</sub> derivatives that, as a result of various genetic manipulations, have the capability of growth and recombinant protein expression in CD media. Although promising, the practical application of such systems at the manufacturing level may limit their future use within the industry.

Consequently, there is still a great need for the development of alternative cell lines capable of manufacturing recombinant proteins at large scale, commercial capacity while growing in CD media.

## SUMMARY OF THE INVENTION

The present invention relates to cells, cell lines, and cell cultures useful in recombinant DNA technologies and for the production of proteins in cell culture. Specifically, the present invention relates to clonal myeloma cell lines or any cell lines derived therefrom that are capable of growing continuously in a chemically defined medium; growing to high cell density in a chemically defined medium; remaining viable after

cryopreservation in the absence of serum; and detectably expressing recombinant proteins following genetic manipulation and/or subsequent culture in a chemically defined medium.

In a preferred embodiment, the expression of proteins is accomplished by manipulating the cells, cell lines, and cell cultures to express at least one protein in detectable amount. The manipulation step may be accomplished by introducing a nucleic acid encoding at least one protein into the cells, cell lines, and cell cultures of the present invention. The nucleic acid encoding at least one protein may be introduced by one of several methods including, but not limited to, electroporation, lipofection, calcium phosphate precipitation, polyethylene glycol precipitation, sonication, transfection, transduction, transformation, and viral infection.

In an alternative embodiment, the cells, cell lines, and cell cultures of the present invention are manipulated to express at least one desired protein in detectable amounts by inducing transcription and translation of a nucleic acid encoding at least one protein when such nucleic acid already exists in the cells, cell lines, and cell cultures.

In a preferred embodiment, the protein expressed in the cells, cell lines, and cell cultures of the present invention is a diagnostic protein. Alternatively, the protein may be a therapeutic protein. The diagnostic or therapeutic protein may be an immunoglobulin, a cytokine, an integrin, an antigen, a growth factor, a receptor or fusion protein thereof, any fragment thereof, or any structural or functional analog thereof. The diagnostic or therapeutic protein may also be a cell cycle protein, a hormone, a neurotransmitter, a blood protein, an antimicrobial, a receptor or fusion protein thereof, any fragment thereof, or any structural or functional analog thereof.

In a preferred embodiment, the cells, cell lines, and cell cultures of the present invention may produce an immunoglobulin or fragment thereof derived from a rodent or a primate. More specifically, the immunoglobulin or fragment thereof may be derived from a mouse or a human. Alternatively, the immunoglobulin or fragment thereof may be chimeric or engineered. Indeed, the present invention further contemplates cells, cell lines, and cell cultures that produce an immunoglobulin or fragment thereof which is humanized, CDR-grafted, phage displayed, transgenic mouse-produced, optimized, mutagenized, randomized or recombined.

The cells, cell lines, and cell cultures of the present invention may produce an immunoglobulin or fragment thereof including, but not limited to, IgG1, IgG2, IgG3, IgG4, IgA1, IgA2, sIgA, IgD, IgE, and any structural or functional analog thereof. In a specific

embodiment, the immunoglobulin expressed in the cells, cell lines, and cell cultures of the present invention is infliximab. Alternatively, the immunoglobulin may be rTNV148B.

Furthermore, the immunoglobulin fragment produced by the cells, cell lines, and cell cultures of the present invention may include, but is not limited to, F(ab')<sub>2</sub>, Fab', Fab, Fc, 5 Facb, pFc', Fd, Fv, and any structural or functional analog thereof. In a specific embodiment, the immunoglobulin fragment is abciximab.

The present invention further provides cells, cell lines, and cell cultures that express an immunoglobulin or fragment thereof which binds an antigen, a cytokine, an integrin, an antigen, a growth factor, a cell cycle protein, a hormone, a neurotransmitter, a receptor or 10 fusion protein thereof, a blood protein, an antimicrobial, any fragment thereof, and any structural or functional analog of any of the foregoing.

In one embodiment of the present invention, the cells, cell lines, and cell cultures produce an integrin. Examples of integrins contemplated by the present invention include, but are not limited to,  $\alpha 1$ ,  $\alpha 2$ ,  $\alpha 3$ ,  $\alpha 4$ ,  $\alpha 5$ ,  $\alpha 6$ ,  $\alpha 7$ ,  $\alpha 8$ ,  $\alpha 9$ ,  $\alpha D$ ,  $\alpha L$ ,  $\alpha M$ ,  $\alpha V$ ,  $\alpha X$ ,  $\alpha IIb$ ,  $\alpha IELb$ , 15  $\beta 1$ ,  $\beta 2$ ,  $\beta 3$ ,  $\beta 4$ ,  $\beta 5$ ,  $\beta 6$ ,  $\beta 7$ ,  $\beta 8$ ,  $\alpha 1\beta 1$ ,  $\alpha 2\beta 1$ ,  $\alpha 3\beta 1$ ,  $\alpha 4\beta 1$ ,  $\alpha 5\beta 1$ ,  $\alpha 6\beta 1$ ,  $\alpha 7\beta 1$ ,  $\alpha 8\beta 1$ ,  $\alpha 9\beta 1$ ,  $\alpha 4\beta 7$ ,  $\alpha 6\beta 4$ ,  $\alpha D\beta 2$ ,  $\alpha L\beta 2$ ,  $\alpha M\beta 2$ ,  $\alpha V\beta 1$ ,  $\alpha V\beta 3$ ,  $\alpha V\beta 5$ ,  $\alpha V\beta 6$ ,  $\alpha V\beta 8$ ,  $\alpha X\beta 2$ ,  $\alpha IIb\beta 3$ ,  $\alpha IELb\beta 7$ , and any structural or functional analog thereof.

In an embodiment of the invention, the recombinant protein expressed by the cells, cell lines, and cell cultures of the present invention is an antigen. The antigen may be derived 20 from a number of sources including, but not limited to, a bacterium, a virus, a blood protein, a cancer cell marker, a prion, a fungus, and any structural or functional analog thereof.

In yet another embodiment, the cells, cell lines, and cell cultures of the present invention may detectably express a growth factor. Examples of the growth factors contemplated by the present invention include, but are not limited to, a human growth factor, 25 a platelet derived growth factor, an epidermal growth factor, a fibroblast growth factor, a nerve growth factor, a human chorionic gonadotropin, an erythropoietin, an activin, an inhibin, a bone morphogenic protein, a transforming growth factor, an insulin-like growth factor, and any structural or functional analog thereof.

In an alternative embodiment, the cells, cell lines, and cell cultures of the present 30 invention produce a recombinant cell cycle protein. Such cell cycle proteins include, but are not limited to, a cyclin, a cyclin-dependent kinase, a tumor suppressor gene, a caspase protein, a Bcl-2, a p70 S6 kinase, an anaphase-promoting complex, a S-phase promoting factor, a M-phase promoting factor, and any structural or functional analog thereof.

The present invention further provides cells, cell lines, and cell cultures that express a cytokine. Examples of cytokines contemplated by the present invention include, but are not limited to, an interleukin, an interferon, a colony stimulating factor, a tumor necrosis factor, an adhesion molecule, an angiogenin, an annexin, a chemokine, and any structural or functional analog thereof.

In another embodiment, the recombinant protein expressed by the cells, cell lines, and cell cultures of the present invention is a growth hormone. The growth hormone may include, but is not limited to, a human growth hormone, a growth hormone, a prolactin, a follicle stimulating hormone, a human chorionic gonadotrophin, a leuteinizing hormone, a thyroid stimulating hormone, a parathyroid hormone, an estrogen, a progesterone, a testosterone, an insulin, a proinsulin, and any structural or functional analog thereof.

The present invention further relates to the expression of neurotransmitters using the cells, cell lines, and cell cultures taught herein. Examples of neurotransmitters include, but are not limited to, an endorphin, a coricotropin releasing hormone, an adrenocorticotrophic hormone, a vaseropressin, a giractide, a N-acyltaspartylglutamate, a peptide neurotransmitter derived from pre-opiomelanocortin, any antagonists thereof, and any agonists thereof.

In another embodiment, the cells, cell lines, and cell cultures of the present invention are manipulated to produce a receptor or fusion protein. The receptor or fusion protein may be, but is not limited to, an interleukin-1, an interleukin-12, a tumor necrosis factor, an erythropoietin, a tissue plasminogen activator, a thrombopoietin, and any structural or functional analog thereof.

Alternatively, recombinant blood proteins may be expressed in the cells, cell lines, and cell cultures of the present invention. Such recombinant proteins include, but are not limited to, an erythropoietin, a thrombopoietin, a tissue plasminogen activator, a fibrinogen, a hemoglobin, a transferrin, an albumin, a protein c, and any structural or functional analog thereof. In a specific embodiment, the cells, cell lines, and cell cultures of the present invention express tissue plasminogen activator.

In another embodiment, the cells, cell lines and cell cultures of the present invention produce a recombinant antimicrobial agent. Examples of antimicrobial agents contemplated by the present invention include, for example, a beta-lactam, an aminoglycoside, a polypeptide antibiotic, and any structural or functional analog thereof.

In a preferred embodiment, the cells, cell lines, and cell cultures of the present invention produce recombinant proteins at about 0.01 mg/L to about 10,000 mg/L of culture

medium. In another embodiment, the cells, cell lines, and cell cultures of the present invention produce recombinant proteins at a level of about 0.1 pg/cell/day to about 100 ng/cell/day.

The present invention further provides methods for producing at least one protein from a cultured cell. In a preferred embodiment, cells of the present invention that express at least one desired protein are cultured in a chemically defined medium and the proteins are isolated from the chemically defined medium or from the cells themselves. In addition, the present invention further relates to recombinant proteins obtained by this method.

The present invention also provides methods for identifying cell lines capable of growing continuously in a chemically defined medium. In a preferred embodiment, cells from one type of cell line, which are not known to grow in a chemically defined medium, are cultured in the chemically defined medium and spontaneous mutant cells that are capable of growing in the chemically defined medium are selected. Moreover, the present invention relates to at least one cell line obtained according to this method.

The present invention further relates to business methods where the cells, cell lines, cell cultures, and recombinant proteins obtained therefrom are provided to customers. In a specific embodiment, a customer is provided with a cell line of the present invention. In another embodiment, a customer is provided with a recombinant protein derived from a cell line of the present invention.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1a depicts cell line C463A post-thaw viability at 0 hours and 24 hours. Figure 1b is a graph depicting growth profiles of C463A grown in both Sigma® Serum and Protein-Free Medium (a CD medium) and CD-Hybridoma medium (a CD medium) following freeze/thaw in CD-Hybridoma medium with 10% DMSO. Figure 1b shows the results of a growth profile of Sp<sub>20</sub> parental cells grown in CD-Hybridoma medium following freeze/thaw in IMDM, 20% FBS.

Figure 2 is a graph showing the growth profile of C463A semi-batch culture in CD-Hybridoma medium versus the growth profile of Sp<sub>20</sub> semi-batch culture in CD-Hybridoma medium. Total (TC) and viable cell (VC) densities are indicated.

Figure 3 is a graph illustrating the growth profile of C463A semi-batch culture in

CD-Hybridoma medium versus the growth profile of Sp<sub>2</sub>0 semi-batch culture in IMDM, 5% FBS (a chemically undefined medium). Total cell (TC) and viable cell (VC) densities for days 3-7 are indicated.

Figure 4 presents four graphs that illustrate the growth profiles of cell line C524A in both IMDM, 5% FBS and CD-Hybridoma medium versus the growth profile of C466D in IMDM, 5% FBS. Figure 4a depicts the percent viability over time for cells grown in spinner flasks. Figure 4b illustrates viable cell density over time of cells grown in spinner flasks. Figure 4c shows total cell density over time of cells grown in spinner flasks. Figure 4d portrays IgG titer over time for cells grown in spinner flasks.

Figure 5 contains four graphs that compare the growth profile of C524A in CDM medium and CD-Hybridoma medium, both of which are CD media. Figure 5a illustrates the percent viability over time for cells grown in spinner flasks. Figure 5b shows viable cell density over time of cells grown in spinner flasks. Figure 5c portrays total cell density over time of cells grown in spinner flasks. Figure 5d depicts IgG titer over time for cells grown in spinner flasks.

Figure 6 presents four graphs that represent data generated during an 11-passage stability study of C524A grown in both CDM medium and CD-Hybridoma medium. Figure 6a shows the percent viability over time for cells grown in spinner flasks. Figure 6b portrays mean doubling times over time of cells grown in spinner flasks. Figure 6c depicts total cell density over time of cells grown in spinner flasks. Figure 6d illustrates IgG titer over time for cells grown in spinner flasks.

Figure 7 contains four graphs that compare the growth profile of C524A in CDM medium with the growth profile of C524A in CD-Hybridoma medium after an 11-passage stability study. Figure 7a portrays the percent viability over time for cells grown in spinner flasks. Figure 7b depicts viable cell density over time of cells grown in spinner flasks. Figure 7c illustrates total cell density over time of cells grown in spinner flasks. Figure 7d shows IgG titer over time for cells grown in spinner flasks.

Figure 8 shows the percentage of viable Ag653 cells during selection for growth in chemically defined medium (CDM) (passages 1-2) and the rescue of the C504A cell sub-population in Iscove's Modified Dulbecco's Media (IMDM) + 5% Fetal Bovine Serum (FBS) containing medium (passages 3-6).

Figure 9 shows the percentage of viable C504A cells cultured in CDM medium.

Figure 10 shows the doubling time of C504A cells cultured in CDM medium.

Figure 11 shows a comparison of the doubling times for C504A cells cultured in CDM medium and Ag653 cells cultured in IMDM + 5% FBS medium.

Figure 12 shows a comparison of the percentage of viable cells for C504A cells cultured in CDM medium, Ag653 cells cultured in IMDM + 5% FBS medium, C504A cells  
5 cultured in IMDM + 5% FBS medium, and Ag653 cells cultured in CDM medium.

Figure 13 shows the percentage of viable C504A cells and their mean doubling times when cultured in chemically defined hybridoma (CD-hybridoma) medium.

Figure 14 shows the percentage of viable C758 cells cultured in CD-hybridoma medium for 5 days.

10 Figure 15 shows the total number of viable C758 cells cultured in CD-hybridoma medium for 5 days.

Figure 16 shows shows the total cell density of C758 cells cultured in CD-hybridoma medium for 5 days.

15 Figure 17 shows the IgG titer produced by C758 cells cultured in CD-hybridoma medium for 5 days.

Figure 18 shows the density of viable C758 cells and percentage of viable C758 cells cultured in CD-hybridoma medium in a continuously operating perfusion type bioreactor.

Figure 19 shows the IgG titer produced by C758 cells and the specific antibody productivity produced by C758 cells cultured in CD-hybridoma medium in a continuously  
20 operating perfusion type bioreactor.

## DETAILED DESCRIPTION OF THE INVENTION

It is to be understood that this invention is not limited to the particular methodology, protocols, cell lines, animal species or genera, constructs, and reagents described and as such  
25 may vary. It is also to be understood that the terminology used herein is for the purpose of describing particular embodiments only, and is not intended to limit the scope of the present invention.

It must be noted that as used herein and in the appended claims, the singular forms “a,” “and,” and “the” include plural reference unless the context clearly dictates otherwise.  
30 Thus, for example, reference to “a protein” is a reference to one or more proteins and includes equivalents thereof known to those skilled in the art, and so forth.

Unless defined otherwise, all technical and scientific terms used herein have the same meaning as commonly understood to one of ordinary skill in the art to which this invention



belongs. Although any methods, devices, and materials similar or equivalent to those described herein can be used in the practice or testing of the invention, the preferred methods, devices and materials are now described.

5 All publications and patents mentioned herein are incorporated herein by reference for the purpose of describing and disclosing, for example, the constructs and methodologies that are described in the publications which might be used in connection with the presently described invention. The publications discussed above and throughout the text are provided solely for their disclosure prior to the filing date of the present application. Nothing herein is to be construed as an admission that the inventors are not entitled to antedate such disclosure  
10 by virtue of prior invention.

Accordingly, the present invention relates to clonal myeloma cell lines that have the ability to grow continuously in CD media. These clonal myeloma cell lines may derived from any number of commercially available myeloma cell lines, including, but not limited to, Sp<sub>20</sub>-Ag14 (American Type Culture Collection ("ATCC"), Manassas, Va., ATCC CRL  
15 No. 1851); P3X63Ag8.653 (also known as Ag653) (ATCC CRL No. 1580); RPMI 8226 (ATCC CRL No. 155); and NSO (European Collection of Cell Cultures ("ECACC"), Salisbury, Wiltshire, U.K., ECACC No. 85110503). Other myeloma cell lines are available from cell culture depositories such as ATCC; ECACC; Istituto Zooprofilattico Sperimentale ("IZSBS"), Brescia, Italy; Human and Animal Cell Cultures ("DSMZ"), Braunschweig,  
20 F.R.G.; and Interlab Cell Line Collection ("ICLC"), Genova, Italy.

In one embodiment, the clonal myeloma cell line is a spontaneous mutant cloned from a Sp<sub>20</sub>-Ag14 ("Sp<sub>20</sub>") cell bank in CD media. In this embodiment, the clonal myeloma cell line is designated C463A. Characterization of C463A revealed that the cell line has a number of unique growth characteristics not associated with parental Sp<sub>20</sub> cells. For example,  
25 C463A may be frozen and thawed in the absence of serum, a necessary cryopreservation agent for Sp<sub>20</sub> parental cell lines. In addition, unlike parental lines, C463A can grow to high cell density in CD media. Further characterization demonstrated that C463A grown in CD media exhibits growth parameters, including viable cell density and doubling time, that are similar or superior to those observed when cells are maintained in growth medium  
30 supplemented with serum.

In another embodiment, the clonal myeloma cell line is derived from an Ag653 cell bank in CD media. In this embodiment, the clonal myeloma cell line is designated C504A. Characterization of C504A revealed that the cell line has a number of unique growth

characteristics not associated with parental Ag653 cells. For example, C504A may be frozen and thawed in the absence of serum, a necessary cryopreservation agent for Ag653 parental cell lines. In addition, unlike parental lines, C504A can grow to high cell density in CD media. Further characterization demonstrated that C504A grown in CD media exhibits growth parameters, including viable cell density and doubling time, that are similar or superior to those observed when cells are maintained in growth medium supplemented with serum.

CD media, as used in the present invention, comprises growth media that are devoid of any components of animal origin, including serum, serum proteins, hydrolysates, or compounds of unknown composition. All components of CD media have a known chemical structure, resulting in the elimination of the batch-to-batch variability discussed previously. The CD media used in the present invention may include, but is not limited to, CD-Hybridoma, a CD medium produced by Invitrogen Corp., Carlsbad, CA (Cat. No. 11279-023). For growth profiles, CD-Hybridoma medium was supplemented with 1 g/L NaHCO<sub>3</sub> and L-Glutamine to final concentration of 6mM. The present invention also contemplates the use of the chemically defined media, including "CDM medium," described in PCT Publication No. WO 02/066603, entitled "Chemically Defined Medium For Cultured Mammalian Cells," which is expressly incorporated by reference.

In contrast to CD media, protein-free media may still contain components of animal origin (e.g., cystine extracted from human hair) and/or undefined components of animal or plant origin (e.g., various hydrolysates which contribute low molecular weight peptides). Protein-free media are a step closer to a defined formulation than serum-free media, which may contain discrete proteins or bulk protein fractions. Notably, growth medium that is both serum-free and protein-free may be, in effect, a CD medium. Indeed, the present invention further contemplates the growth of C463A in Sigma® Serum and Protein-Free medium (Cat. No. S-8284), Sigma-Aldrich Corp., St. Louis, Mo., supplemented with 8 mM L-Glutamine for growth profiles.

As stated above, the present invention comprises a spontaneous mutant derived from the myeloma cell line Sp<sub>20</sub>. Briefly, Sp<sub>20</sub> cells were seeded at a density of 40 cells/well in five 9 well cluster dishes with Sigma® Serum and Protein-Free Medium. Fourteen days after subcloning in Sigma® Serum and Protein-Free Medium, 37 wells (seven percent) contained viable colonies. Twenty of the thirty-seven colonies were expanded in 6-well plates. Five primary candidate lines were visually identified and growth profiles at the T-75 stage

were initiated. Three secondary candidate cell lines were expanded and the remaining lines were pooled and frozen. Of the three secondary candidate cell lines, the clone designated 2D11 was the most successful cell line, as indicated by its growth profile, and this line was subsequently designated C463A. C463A was further expanded and analyzed for its ability to grow in various CD media.

Analysis of the cell line of the present invention revealed that C463A has the ability to sustain continuous growth in CD media. C463A cultures were established in CD media (both CD-Hybridoma medium and Sigma® Serum and Protein-Free medium), routine maintenance performed (cell cultures split three times per week) and various growth parameters recorded. Table 1 shows the averages for several cell growth parameters over the course of ten consecutive passages (one month).

Table 1. C463A continuous culture in CD media

Cell Line	Medium	Total Density (10 <sup>6</sup> Cell/ml)	Percent Viability	Doubling Time (Hrs)
C463A	CD-Hybridoma	1.35	93%	20
C463A	Sigma® Serum and Protein-Free	0.94	91%	21
Sp <sub>2/0</sub>	IMDM, 5% FBS	1.7	95%	18

In both types of CD media tested, C463A reached a total cell density comparable to that of Sp<sub>2/0</sub> parental cells grown in Iscove's Modified Dulbecco's Medium (IMDM), 5% Fetal Bovine Serum (FBS) (optimal medium). In addition, the percent viability and doubling time of C463A grown in CD media were also similar to that observed for Sp<sub>2/0</sub> parental cells grown in optimal medium.

Further characterization of C463A indicated that the cell line has a number of unique growth characteristics not associated with the Sp<sub>2/0</sub> parental cells. For example, fetal bovine serum is not necessary when freezing, thawing, and establishing C463A culture. Briefly, C463A cells were grown to exponential growth phase in T-flasks or spinners. After spinning the cells at 800-1000 rpm, the cells were resuspended in 5 ml of CD-Hybridoma medium supplemented with 10% Dimethyl Sulfoxide (DMSO) at a density of 1 x 10<sup>7</sup> vc/ml (viable cells/ml). One milliliter aliquots were placed in cryovials and frozen overnight at -70°C. The vials were transferred to liquid nitrogen vapor phase within one week for long-term storage. After thawing in CD-Hybridoma medium, cell viabilities were measured at 0 and 24 hours, and cultures established in CD-Hybridoma medium.

Referring to Figure 1, Figure 1a indicates that post-thaw viabilities of C463A ranged between eighty-five to ninety percent, which is identical to Sp<sub>2/0</sub> parental cells when frozen in the presence of 20% FBS (eighty-five to ninety percent, data not shown). Figure 1b indicates that growth profiles of C463A cultures established in both Sigma® Serum and Protein-Free medium and CD-Hybridoma medium were typical in continuous culture conditions. Sp<sub>2/0</sub> parental cells, however, grew poorly and were discontinued after the second passage in CD-Hybridoma medium.

Another unique characteristic of C463A is its ability to achieve high cell density in CD media. Figure 2 illustrates the growth profiles of C463A semi-batch culture in CD-Hybridoma medium versus the growth profile of Sp<sub>2/0</sub> semi-batch culture in CD-Hybridoma medium. Semi-batch cultures provide the advantage of accumulating cells to high density by manually removing old medium and recycling total cells. Briefly, a semi-batch growth profile (seventy-five percent media changed daily 3 days post-inoculation) was initiated in CD-Hybridoma medium and growth parameters examined daily (days 3-7). As shown in Figure 2, where “VC” means viable cells/ml ( $10^6$ ) and “TC” means total cells/ml ( $10^6$ ), C463A growth and viability exceeded Sp<sub>2/0</sub> parental cells in the conditions described. Viable and total cell densities of  $3.27 \times 10^6$  vc/ml and  $4.45 \times 10^6$  cells/ml were observed on day six for C463A, while control numbers were significantly less at  $1 \times 10^6$  vc/ml and  $1.35 \times 10^6$  cells/ml on day four.

To create a more stringent positive control to evaluate C463A growth in CD semi-batch conditions, the experiment described above was repeated and compared with Sp<sub>2/0</sub> parental cells grown in IMDM, 5% FBS. The data shown in Figure 3 indicate that C463A achieved cell densities comparable to Sp<sub>2/0</sub> parental cells. C463A viable and total cell densities of  $3.75 \times 10^6$  vc/ml and  $4.25 \times 10^6$  cells/ml were observed on day five, while Sp<sub>2/0</sub> parental cells grew to viable and total cell densities of  $4.75 \times 10^6$  vc/ml and  $5.5 \times 10^6$  cells/ml over the same period. In addition, cell culture viability was identical (eighty-nine percent, data not shown) on day five and doubling times (days 3-5, data not shown) were 19 and 21 hours for Sp<sub>2/0</sub> and C463A, respectively. This experiment demonstrates that C463A can achieve cell density in CD media that is equal or superior to Sp<sub>2/0</sub> parental cells cultured in optimal growth media.

The experiments described above demonstrate the ability of C463A to grow in CD media at least as well as Sp<sub>2/0</sub> parental cells in optimal media. More importantly C463A may be manipulated to stably express recombinant proteins. In one embodiment, cell line

C463A is manipulated to produce recombinant proteins at a level of about 0.01 mg/L to about 10,000 mg/L of culture medium. In another embodiment, cell line C463A is manipulated to produce recombinant proteins at a level of about 0.1 pg/cell/day to about 100 ng/cell/day.

5           The present invention further relates to other clonal myeloma cell lines that have the ability to grow in CD media. Such cell lines may be manipulated to stably express recombinant proteins by using methods known in the art or as taught herein. For example, the clonal myeloma cell lines of the present invention may be manipulated to produce recombinant proteins at a level of about 0.01 mg/L to about 10,000 mg/L of culture medium.

10          In another embodiment, the clonal myeloma cell lines of the present invention may be manipulated to produce recombinant proteins at a level of about 0.1 pg/cell/day to about 100 ng/cell/day.

            The introduction of nucleic acids encoding recombinant proteins may be accomplished via any one of a number of techniques well known in the art, including, but not  
15       limited to, electroporation, lipofection, calcium phosphate precipitation, polyethylene glycol precipitation, sonication, transfection, transduction, transformation, and viral infection. Indeed, molecular techniques are well known in the art. *See* SAMBROOK ET AL., MOLECULAR CLONING: A LAB. MANUAL (2001); AUSBEL ET AL., CURRENT PROTOCOLS IN MOLECULAR BIOLOGY (1995).

20           A variety of mammalian expression vectors may be used to express recombinant proteins in the cell culture taught herein. Commercially available mammalian expression vectors that may be suitable for recombinant protein expression include, but are not limited to, pMAMneo (Clontech, Palo Alto, Cal.), pcDNA3 (Invitrogen, Carlsbad, Cal.), pMCIneo (Stratagene, La Jolla, Cal.), pXTI (Stratagene, La Jolla, Cal.), pSG5 (Stratagene, La Jolla,  
25       Cal.), EBO-pSV2-neo (American Type Culture Collection ("ATCC"), Manassas, Va., ATCC No. 37593), pBPV-1(8-2) (ATCC No. 37110), pdBPV-MMTneo(342-12) (ATCC No. 37224), pRSVgpt (ATCC No. 37199), pRSVneo (ATCC No. 37198), pSV2-dhfr (ATCC No. 37146), pUCTag (ATCC No. 37460), and 17D35 (ATCC No. 37565).

            The cells, cell lines, and cell cultures of the present invention may be used as a  
30       suitable hosts for a variety of recombinant proteins. Such proteins include immunoglobulins, integrins, antigens, growth factors, cell cycle proteins, cytokines, hormones, neurotransmitters, receptor or fusion proteins thereof, blood proteins, antimicrobials, or

fragments, or structural or functional analogs thereof. These following descriptions do not serve to limit the scope of the invention, but rather illustrate the breadth of the invention.

For example, in one embodiment of the invention, the immunoglobulin may be derived from human or non-human polyclonal or monoclonal antibodies. Specifically, these immunoglobulins (antibodies) may be recombinant and/or synthetic human, primate, rodent, mammalian, chimeric, humanized or CDR-grafted, antibodies and anti-idiotypic antibodies thereto. These antibodies can also be produced in a variety of truncated forms in which various portions of antibodies are joined together using genetic engineering techniques. As used presently, an "antibody," "antibody fragment," "antibody variant," "Fab," and the like, include any protein- or peptide- containing molecule that comprises at least a portion of an immunoglobulin molecule, such as but not limited to at least one CDR of a heavy or light chain or a ligand binding portion thereof, a heavy chain or light chain variable region, a heavy chain or light chain constant region, a framework region, or any portion thereof, which may be expressed in the cell culture of the present invention. Such antibodies optionally further affect a specific ligand, such as but not limited to, where such antibody modulates, decreases, increases, antagonizes, agonizes, mitigates, alleviates, blocks, inhibits, abrogates and/or interferes with at least one target activity or binding, or with receptor activity or binding, *in vitro*, *in situ* and/or *in vivo*.

In one embodiment of the invention, such antibodies, or functional equivalents thereof, may be "human," such that they are substantially non-immunogenic in humans. These antibodies may be prepared through any of the methodologies described herein, including the use of transgenic animals, genetically engineered to express human antibody genes. For example, immunized transgenic mice (xenomice) that express either fully human antibodies, or human variable regions have been described. *See* WO 96/34096. In the case of xenomice, the antibodies produced include fully human antibodies and can be obtained from the animal directly (e.g., from serum), or from immortalized B-cells derived from the animal, or from the genes encoding the immunoglobulins with human variable regions can be recovered and expressed to obtain the antibodies directly or modified to obtain analogs of antibodies such as, for example, Fab or single chain Fv molecules. *Id.* These genes are then introduced into the cells, cell lines, and cell cultures of the present invention by methods known in the art, or as taught herein.

The term "antibody" is further intended to encompass antibodies, digestion fragments, specified portions and variants thereof, including antibody mimetics or comprising portions

of antibodies that mimic the structure and/or function of an antibody or specified fragment or portion thereof, including single chain antibodies and fragments thereof, that are expressed in the cell culture of the present invention. The present invention thus encompasses antibody fragments capable of binding to a biological molecule (such as an antigen or receptor) or portions thereof, including but not limited to Fab (e.g., by papain digestion), Fab' (e.g., by pepsin digestion and partial reduction) and F(ab')<sub>2</sub> (e.g., by pepsin digestion), facb (e.g., by plasmin digestion), pFc' (e.g., by pepsin or plasmin digestion), Fd (e.g., by pepsin digestion, partial reduction and reaggregation), Fv or scFv (e.g., by molecular biology techniques) fragments. *See, e.g.*, CURRENT PROTOCOLS IN IMMUNOLOGY, (Colligan et al., eds., John Wiley & Sons, Inc., N.Y., 1994-2001).

As with antibodies, other peptides that bind a particular target protein or other biological molecule (target-binding peptides) may be produced by the cells, cell lines, and cell cultures disclosed herein. Such target-binding peptides may be isolated from tissues and purified to homogeneity, or isolated from cells that contain the target-binding protein, and purified to homogeneity. Once isolated and purified, such target-binding peptides may be sequenced by well-known methods. From these amino acid sequences, DNA probes may be produced and used to obtain mRNA, from which cDNA can be made and cloned by known methods. Other well-known methods for producing cDNA are known in the art and may effectively be used. In general, any desired peptide can be isolated from any cell or tissue expressing such proteins using a cDNA probe such as the probe described above, isolating mRNA and transcribing the mRNA into cDNA. Thereafter, the protein can be produced by inserting the cDNA into an expression vector, such as a virus, plasmid, cosmid, or other vector, inserting the expression vector into a cell, proliferating the resulting cells, and isolating the expressed target-binding protein from the medium or from cell extract as described above. *See, e.g.*, U.S. Patent No. 5,808,029.

Alternatively, recombinant peptides, including antibodies, may be identified using various library screening techniques. For example, peptide library screening takes advantage of the fact that molecules of only "peptide" length (2 to 40 amino acids) can bind to the receptor protein of a given large protein ligand. Such peptides may mimic the bioactivity of the large protein ligand ("peptide agonists") or, through competitive binding, inhibit the bioactivity of the large protein ligand ("peptide antagonists"). Phage display peptide libraries have emerged as a powerful method in identifying such peptide agonists and antagonists. In such libraries, random peptide sequences are displayed by fusion with coat proteins of

filamentous phage. Typically, the displayed peptides are affinity-eluted against an immobilized extracellular domain of an antigen or receptor. The retained phages may be enriched by successive rounds of affinity purification and repropagation. The best binding peptides may be sequenced to identify key residues within one or more structurally related families of peptides. The peptide sequences may also suggest which residues may be safely replaced by alanine scanning or by mutagenesis at the DNA level. Mutagenesis libraries may be created and screened to further optimize the sequence of the best binders. *See, e.g.*, WO 00/24782; WO 93/06213; U.S. Patent No. 6,090,382.

Other display library screening methods are known as well. For example, *E. coli* displays employ a peptide library fused to either the carboxyl terminus of the lac-repressor or the peptidoglycan-associated lipoprotein, and expressed in *E. coli*. Ribosome display involves halting the translation of random RNAs prior to ribosome release, resulting in a library of polypeptides with their associated RNAs still attached. RNA-peptide screening employs chemical linkage of peptides to RNA. Additionally, chemically derived peptide libraries have been developed in which peptides are immobilized on stable, non-biological materials, such as polyethylene rods or solvent-permeable resins. Another chemically derived peptide library uses photolithography to scan peptides immobilized on glass slides. These methods of chemical-peptide screening may be advantageous because they allow use of D-amino acids and other unnatural analogues, as well as non-peptide elements. *See* WO 00/24782.

Moreover, structural analysis of protein-protein interaction may also be used to suggest peptides that mimic the binding activity of large protein ligands. In such an analysis, the crystal structure may suggest the identity and relative orientation of critical residues of the large protein ligand, from which a peptide may be designed. These analytical methods may also be used to investigate the interaction between a receptor protein and peptides selected by phage display, which may suggest further modification of the peptides to increase binding affinity. Thus, conceptually, one may discover peptide mimetics of any protein using phage display and the other methods mentioned above. For example, these methods provide for epitope mapping, for identification of critical amino acids in protein-protein interactions, and as leads for the discovery of new therapeutic agents. *See* WO 00/24782.

The nature and source of the recombinant protein expressed in the cells, cell lines, and cell cultures of the present invention is not limited. The following is a general discussion of the variety of proteins, peptides and biological molecules that may be used in the in



accordance with the teachings herein. These descriptions do not serve to limit the scope of the invention, but rather illustrate the breadth of the invention.

Thus, an embodiment of the present invention may include the production of one or more growth factors. Briefly, growth factors are hormones or cytokine proteins that bind to receptors on the cell surface, with the primary result of activating cellular proliferation and/or differentiation. Many growth factors are quite versatile, stimulating cellular division in numerous different cell types; while others are specific to a particular cell-type. The following Table 2 presents several factors, but is not intended to be comprehensive or complete, yet introduces some of the more commonly known factors and their principal activities.

Table 2: Growth Factors

Factor	Principal Source	Primary Activity	Comments
Platelet Derived Growth Factor (PDGF)	Platelets, endothelial cells, placenta.	Promotes proliferation of connective tissue, glial and smooth muscle cells. PDGF receptor has intrinsic tyrosine kinase activity.	Dimer required for receptor binding. Two different protein chains, A and B, form 3 distinct dimer forms.
Epidermal Growth Factor (EGF)	Submaxillary gland, Brunners gland.	promotes proliferation of mesenchymal, glial and epithelial cells	EGF receptor has tyrosine kinase activity, activated in response to EGF binding.
Fibroblast Growth Factor (FGF)	Wide range of cells; protein is associated with the ECM; nineteen family members. Receptors widely distributed in bone, implicated in several bone-related diseases.	Promotes proliferation of many cells including skeletal and nervous system; inhibits some stem cells; induces mesodermal differentiation. Non-proliferative effects include regulation of pituitary and ovarian cell function.	Four distinct receptors, all with tyrosine kinase activity. FGF implicated in mouse mammary tumors and Kaposi's sarcoma.
NGF		Promotes neurite outgrowth and neural cell survival	Several related proteins first identified as proto-oncogenes; trkA ( <i>trackA</i> ), trkB, trkC
Erythropoietin (Epo)	Kidney	Promotes proliferation and differentiation of erythrocytes	Also considered a 'blood protein,' and a colony stimulating factor.
Transforming Growth Factor a (TGF-a)	Common in transformed cells, found in macrophages and keratinocytes	Potent keratinocyte growth factor.	Related to EGF.
Transforming Growth Factor v	Tumor cells, activated TH <sub>1</sub> cells (T-helper) and	Anti-inflammatory (suppresses cytokine production and class	Large family of proteins including

Factor	Principal Source	Primary Activity	Comments
(TGF- $\beta$ )	natural killer (NK) cells	II MHC expression), proliferative effects on many mesenchymal and epithelial cell types, may inhibit macrophage and lymphocyte proliferation.	activin, inhibin and bone morpho-genetic protein. Several classes and subclasses of cell-surface receptors
Insulin-Like Growth Factor-I (IGF-I)	Primarily liver, produced in response to GH and then induces subsequent cellular activities, particularly on bone growth	Promotes proliferation of many cell types, autocrine and paracrine activities in addition to the initially observed endocrine activities on bone.	Related to IGF-II and proinsulin, also called Somatomedin C. IGF-I receptor, like the insulin receptor, has intrinsic tyrosine kinase activity. IGF-I can bind to the insulin receptor.
Insulin-Like Growth Factor-II (IGF-II)	Expressed almost exclusively in embryonic and neonatal tissues.	Promotes proliferation of many cell types primarily of fetal origin. Related to IGF-I and proinsulin.	IGF-II receptor is identical to the mannose-6-phosphate receptor that is responsible for the integration of lysosomal enzymes

Additional growth factors that may be produced in accordance with the present invention include insulin and proinsulin (U.S. Patent No. 4,431,740); Activin (Vale et al., 321 NATURE 776 (1986); Ling et al., 321 NATURE 779 (1986)); Inhibin (U.S. Patent Nos. 5,474,587; 4,737,578); and Bone Morphogenic Proteins (BMPs) (U.S. Patent No. 5,846,931; WOZNEY, CELLULAR & MOLECULAR BIOLOGY OF BONE 131-167 (1993)).

In addition to the growth factors discussed above, the present invention may be useful for the production of other cytokines. Secreted primarily from leukocytes, cytokines stimulate both the humoral and cellular immune responses, as well as the activation of phagocytic cells. Cytokines that are secreted from lymphocytes are termed lymphokines, whereas those secreted by monocytes or macrophages are termed monokines. A large family of cytokines are produced by various cells of the body. Many of the lymphokines are also known as interleukins (ILs), since they are not only secreted by leukocytes but also able to affect the cellular responses of leukocytes. Specifically, interleukins are growth factors targeted to cells of hematopoietic origin. The list of identified interleukins grows continuously. See, e.g., U.S. Patent Nos. 6,174,995, 6,143,289; Sallusto et al., 18 ANNU. REV. IMMUNOL. 593 (2000); Kunkel et al., 59 J. LEUKOCYTE BIOL. 81 (1996).

Additional growth factor/cytokines encompassed in the present invention include pituitary hormones such as human growth hormone (HGH), follicle stimulating hormones (FSH, FSH  $\alpha$ , and FSH  $\beta$ ), Human Chorionic Gonadotrophins (HCG, HCG  $\alpha$ , HCG  $\beta$ ), uFSH (urofollitropin), Gonatropin releasing hormone (GRH), Growth Hormone (GH),  
 5 leuteinizing hormones (LH, LH  $\alpha$ , LH  $\beta$ ), somatostatin, prolactin, thyrotropin (TSH, TSH  $\alpha$ , TSH  $\beta$ ), thyrotropin releasing hormone (TRH), parathyroid hormones, estrogens, progesterones, testosterone, or structural or functional analog thereof. All of these proteins and peptides are known in the art.

The cytokine family also includes tumor necrosis factors, colony stimulating factors, and interferons. *See, e.g.,* Cosman, 7 BLOOD CELL BIOCHEM. (Whetten et al., eds., Plenum Press, New York, 1996); Gruss et al., 85 BLOOD 3378 (1995); Beutler et al., 7 ANNU. REV. IMMUNOL. 625 (1989); Aggarwal et al., 260 J. BIOL. CHEM. 2345 (1985); Pennica et al., 312 NATURE 724 (1984); R & D Systems, CYTOKINE MINI-REVIEWS, at  
 10 <http://www.rndsystems.com>.

15 Several cytokines are introduced, briefly, in Table 3 below.

Table 3: Cytokines

Cytokine	Principal Source	Primary Activity
Interleukins IL-1-a and -b	Primarily macrophages but also neutrophils, endothelial cells, smooth muscle cells, glial cells, astrocytes, B- and T-cells, fibroblasts, and keratinocytes.	Costimulation of APCs and T cells; stimulates IL-2 receptor production and expression of interferon- $\gamma$ ; may induce proliferation in non-lymphoid cells.
IL-2	CD4+ T-helper cells, activated TH <sub>1</sub> cells, NK cells.	Major interleukin responsible for clonal T-cell proliferation. IL-2 also exerts effects on B-cells, macrophages, and natural killer (NK) cells. IL-2 receptor is not expressed on the surface of resting T-cells, but expressed constitutively on NK cells, that will secrete TNF- $\alpha$ , IFN- $\gamma$ and GM-CSF in response to IL-2, which in turn activate macrophages.
IL-3	Primarily T-cells	Also known as multi-CSF, as it stimulates stem cells to produce all forms of hematopoietic cells.
IL-4	TH <sub>2</sub> and mast cells	B cell proliferation, eosinophil and mast cell growth and function, IgE and class II MHC expression on B cells, inhibition of monokine production
IL-5	TH <sub>2</sub> and mast cells	eosinophil growth and function
IL-6	Macrophages, fibroblasts, endothelial cells and activated T-helper cells. Does not induce cytokine expression.	IL-6 acts in synergy with IL-1 and TNF- $\alpha$ in many immune responses, including T-cell activation; primary inducer of the acute-phase response in liver; enhances

Cytokine	Principal Source	Primary Activity
		the differentiation of B-cells and their consequent production of immunoglobulin; enhances Glucocorticoid synthesis.
IL-7	thymic and marrow stromal cells	T and B lymphopoiesis
IL-8	Monocytes, neutrophils, macrophages, and NK cells.	Chemoattractant (chemokine) for neutrophils, basophils and T-cells; activates neutrophils to degranulate.
IL-9	T cells	hematopoietic and thymopoietic effects
IL-10	activated TH <sub>2</sub> cells, CD8 <sup>+</sup> T and B cells, macrophages	inhibits cytokine production, promotes B cell proliferation and antibody production, suppresses cellular immunity, mast cell growth
IL-11	stromal cells	synergistic hematopoietic and thrombopoietic effects
IL-12	B cells, macrophages	proliferation of NK cells, INF-g production, promotes cell-mediated immune functions
IL-13	TH <sub>2</sub> cells	IL-4-like activities
Tumor Necrosis Factor TNF- $\alpha$	Primarily activated macrophages.	Once called cachectin; induces the expression of other autocrine growth factors, increases cellular responsiveness to growth factors; induces signaling pathways that lead to proliferation; induces expression of a number of nuclear proto-oncogenes as well as of several interleukins.
(TNF- $\beta$ )	T-lymphocytes, particularly cytotoxic T-lymphocytes (CTL cells); induced by IL-2 and antigen-T-Cell receptor interactions.	Also called lymphotoxin; kills a number of different cell types, induces terminal differentiation in others; inhibits lipoprotein lipase present on the surface of vascular endothelial cells.
Interferons INF-a and -b	macrophages, neutrophils and some somatic cells	Known as type I interferons; antiviral effect; induction of class I MHC on all somatic cells; activation of NK cells and macrophages.
Interferon INF- $\gamma$	Primarily CD8 <sup>+</sup> T-cells, activated TH <sub>1</sub> and NK cells	Type II interferon; induces of class I MHC on all somatic cells, induces class II MHC on APCs and somatic cells, activates macrophages, neutrophils, NK cells, promotes cell-mediated immunity, enhances ability of cells to present antigens to T-cells; antiviral effects.
Colony Stimulating Factors (CSFs)		Stimulate the proliferation of specific pluripotent stem cells of the bone marrow in adults.
Granulocyte-CSF (G-CSF)		Specific for proliferative effects on cells of the granulocyte lineage; proliferative effects on both classes of lymphoid cells.
Macrophage-CSF (M-CSF)		Specific for cells of the macrophage lineage.

Cytokine	Principal Source	Primary Activity
Granulocyte-MacrophageCSF (GM-CSF)		Proliferative effects on cells of both the macrophage and granulocyte lineages.

Other cytokines of interest that may be produced by the cells, cell lines, and cell cultures of the present invention described herein include adhesion molecules (R & D Systems, ADHESION MOLECULES I (1996), *at* <http://www.rndsystems.com>); angiogenin (U.S. Patent No. 4,721,672; Moener et al., 226 EUR. J. BIOCHEM. 483 (1994)); annexin V (Cookson et al., 20 GENOMICS 463 (1994); Grundmann et al., 85 PNAS 3708 (1988); U.S. Patent No. 5,767,247); caspases (U.S. Patent No. 6,214,858; Thornberry et al., 281 SCIENCE 1312 (1998)); chemokines (U.S. Patent Nos. 6,174,995; 6,143,289; Sallusto et al., 18 ANNU. REV. IMMUNOL. 593 (2000); Kunkel et al., 59 J. LEUKOCYTE BIOL. 81 (1996)); endothelin (U.S. Patent Nos. 6,242,485; 5,294,569; 5,231,166); eotaxin (U.S. Patent No. 6,271,347; Ponath et al., 97(3) J. CLIN. INVEST. 604-612 (1996)); Flt-3 (U.S. Patent No. 6,190,655); heregulins (U.S. Patent Nos. 6,284,535; 6,143,740; 6,136,558; 5,859,206; 5,840,525); Leptin (Leroy et al., 271(5) J. BIOL. CHEM. 2365 (1996); Maffei et al., 92 PNAS 6957 (1995); Zhang Y. et al. 372 NATURE 425-32 (1994)); Macrophage Stimulating Protein (MSP) (U.S. Patent Nos. 6,248,560; 6,030,949; 5,315,000); Pleiotrophin/Midkine (PTN/MK) (Pedraza et al., 117 J. BIOCHEM. 845 (1995); Tamura et al., 3 ENDOCRINE 21 (1995); U.S. Patent No. 5,210,026; Kadomatsu et al., 151 BIOCHEM. BIOPHYS. RES. COMMUN. 1312 (1988)); STAT proteins (U.S. Patent Nos. 6,030,808; 6,030,780; Darnell et al., 277 SCIENCE 1630-1635 (1997)); Tumor Necrosis Factor Family (Cosman, 7 BLOOD CELL BIOCHEM. (Whetten et al., eds., Plenum Press, New York, 1996); Gruss et al., 85 BLOOD 3378 (1995); Beutler et al., 7 ANNU. REV. IMMUNOL. 625 (1989); Aggarwal et al., 260 J. BIOL. CHEM. 2345 (1985); Pennica et al., 312 NATURE 724 (1984)).

The present invention may also be used to produce recombinant forms of blood proteins, a generic name for a vast group of proteins generally circulating in blood plasma, and important for regulating coagulation and clot dissolution. *See, e.g.*, Haematologic Technologies, Inc., HTI CATALOG, *at* [www.haemtech.com](http://www.haemtech.com). Table 4 introduces, in a non-limiting fashion, some of the blood proteins contemplated by the present invention.

Table 4: Blood Proteins

Protein	Principle Activity	Reference
Factor V	In coagulation, this glycoprotein pro-cofactor, is converted to active cofactor,	Mann et al., 57 ANN. REV. BIOCHEM. 915 (1988); <i>see also</i> Nesheim et al., 254

Protein	Principle Activity	Reference
	factor Va, via the serine protease $\alpha$ -thrombin, and less efficiently by its serine protease cofactor Xa. The prothrombinase complex rapidly converts zymogen prothrombin to the active serine protease, $\alpha$ -thrombin. Down regulation of prothrombinase complex occurs via inactivation of Va by activated protein C.	J. BIOL. CHEM. 508 (1979); Tracy et al., 60 BLOOD 59 (1982); Nesheim et al., 80 METHODS ENZYMOL. 249 (1981); Jenny et al., 84 PNAS 4846 (1987).
Factor VII	Single chain glycoprotein zymogen. Proteolytic activation yields enzyme factor VIIa, which binds to integral membrane protein tissue factor, forming an enzyme complex that converts factor X to Xa. Also known as extrinsic factor Xase complex. Conversion of VII to VIIa catalyzed by a number of proteases including thrombin, factors IXa, Xa, XIa, and XIIa. Rapid activation also occurs when VII combines with tissue factor in the presence of Ca, likely initiated by a small amount of pre-existing VIIa. Not readily inhibited by antithrombin III/heparin alone, but is inhibited when tissue factor added.	<i>See generally</i> , Broze et al., 80 METHODS ENZYMOL. 228 (1981); Bajaj et al., 256 J. BIOL. CHEM. 253 (1981); Williams et al., 264 J. BIOL. CHEM. 7536 (1989); Kisiel et al., 22 THROMBOSIS RES. 375 (1981); Seligsohn et al., 64 J. CLIN. INVEST. 1056 (1979); Lawson et al., 268 J. BIOL. CHEM. 767 (1993).
Factor IX	Zymogen factor IX, a single chain vitamin K-dependent glycoprotein, made in liver. Binds to negatively charged phospholipid surfaces. Activated by factor XI $\alpha$ or the factor VIIa/tissue factor/phospholipid complex. Cleavage at one site yields the intermediate IX $\alpha$ , subsequently converted to fully active form IXa $\beta$ by cleavage at another site. Factor IXa $\beta$ is the catalytic component of the "intrinsic factor Xase complex" (factor VIIIa/IXa/Ca <sup>2+</sup> /phospholipid) that proteolytically activates factor X to factor Xa.	Thompson, 67 BLOOD 565 (1986); HEDNER ET AL., HEMOSTASIS AND THROMBOSIS 39-47 (Colman et al., eds., 2 <sup>nd</sup> ed. J.P. Lippincott Co., Philadelphia, 1987); Fujikawa et al., 45 METHODS IN ENZYMOLOGY 74 (1974).
Factor X	Vitamin K-dependent protein zymogen, made in liver, circulates in plasma as a two chain molecule linked by a disulfide bond. Factor Xa (activated X) serves as the enzyme component of prothrombinase complex, responsible for rapid conversion of prothrombin to thrombin.	<i>See</i> Davie et al., 48 ADV. ENZYMOL 277 (1979); Jackson, 49 ANN. REV. BIOCHEM. 765 (1980); <i>see also</i> Fujikawa et al., 11 BIOCHEM. 4882 (1972); Discipio et al., 16 BIOCHEM. 698 (1977); Discipio et al., 18 BIOCHEM. 899 (1979); Jackson et al., 7 BIOCHEM. 4506 (1968); McMullen et al., 22 BIOCHEM. 2875 (1983).
Factor XI	Liver-made glycoprotein homodimer circulates, in a non-covalent complex with high molecular weight kininogen,	Thompson et al., 60 J. CLIN. INVEST. 1376 (1977); Kurachi et al., 16 BIOCHEM. 5831 (1977); Bouma et al.,

Protein	Principle Activity	Reference
	as a zymogen, requiring proteolytic activation to acquire serine protease activity. Conversion of factor XI to factor XIa is catalyzed by factor XIIa. XIa unique among the serine proteases, since it contains two active sites per molecule. Works in the intrinsic coagulation pathway by catalyzing conversion of factor IX to factor IXa. Complex form, factor XIa/HMWK, activates factor XII to factor XIIa and prekallikrein to kallikrein. Major inhibitor of XIa is $\alpha_1$ -antitrypsin and to lesser extent, antithrombin-III. Lack of factor XI procoagulant activity causes bleeding disorder: plasma thromboplastin antecedent deficiency.	252 J. BIOL. CHEM. 6432 (1977); Wuepper, 31 FED. PROC. 624 (1972); Saito et al., 50 BLOOD 377 (1977); Fujikawa et al., 25 BIOCHEM. 2417 (1986); Kurachi et al., 19 BIOCHEM. 1330 (1980); Scott et al., 69 J. CLIN. INVEST. 844 (1982).
Factor XII (Hageman Factor)	Glycoprotein zymogen. Reciprocal activation of XII to active serine protease factor XIIa by kallikrein is central to start of intrinsic coagulation pathway. Surface bound $\alpha$ -XIIa activates factor XI to XIa. Secondary cleavage of $\alpha$ -XIIa by kallikrein yields $\beta$ -XIIa, and catalyzes solution phase activation of kallikrein, factor VII and the classical complement cascade.	SCHMAIER ET AL., HEMOSTASIS & THROMBOSIS 18-38 (Colman et al., eds., J.B. Lippincott Co., Philadelphia, 1987); DAVIE, HEMOSTASIS & THROMBOSIS 242-267 (Colman et al., eds., J.B. Lippincott Co., Philadelphia, 1987).
Factor XIII	Zymogenic form of glutamyl-peptide $\gamma$ -glutamyl transferase factor XIIIa (fibrinolygase, plasma transglutaminase, fibrin stabilizing factor). Made in the liver, found extracellularly in plasma and intracellularly in platelets, megakaryocytes, monocytes, placenta, uterus, liver and prostrate tissues. Circulates as a tetramer of 2 pairs of nonidentical subunits ( $A_2B_2$ ). Full expression of activity is achieved only after the $Ca^{2+}$ - and fibrin(ogen)-dependent dissociation of B subunit dimer from $A_2$ ' dimer. Last of the zymogens to become activated in the coagulation cascade, the only enzyme in this system that is not a serine protease. XIIIa stabilizes the fibrin clot by crosslinking the $\alpha$ and $\gamma$ -chains of fibrin. Serves in cell proliferation in wound healing, tissue remodeling, atherosclerosis, and tumor growth.	See McDONOUGH, HEMOSTASIS & THROMBOSIS 340-357 (Colman et al., eds., J.B. Lippincott Co., Philadelphia, 1987); Folk et al., 113 METHODS ENZYMOL. 364 (1985); Greenberg et al., 69 BLOOD 867 (1987). Other proteins known to be substrates for Factor XIIIa, that may be hemostatically important, include fibronectin (Iwanaga et al., 312 ANN. NY ACAD. SCI. 56 (1978)), $a_2$ -antiplasmin (Sakata et al., 65 J. CLIN. INVEST. 290 (1980)), collagen (Mosher et al., 64 J. CLIN. INVEST. 781 (1979)), factor V (Francis et al., 261 J. BIOL. CHEM. 9787 (1986)), von Willebrand Factor (Mosher et al., 64 J. CLIN. INVEST. 781 (1979)) and thrombospondin (Bale et al., 260 J. BIOL. CHEM. 7502 (1985); Bohn, 20 MOL. CELL BIOCHEM. 67 (1978)).
Fibrinogen	Plasma fibrinogen, a large glycoprotein, disulfide linked dimer made of 3 pairs of non-identical chains (Aa, Bb and g),	FURLAN, FIBRINOGEN, IN HUMAN PROTEIN DATA, (Haerberli, ed., VCH Publishers, N.Y., 1995); DOOLITTLE, in

Protein	Principle Activity	Reference
	<p>made in liver. Aa has N-terminal peptide (fibrinopeptide A (FPA), factor XIIIa crosslinking sites, and 2 phosphorylation sites. Bb has fibrinopeptide B (FPB), 1 of 3 N-linked carbohydrate moieties, and an N-terminal pyroglutamic acid. The g chain contains the other N-linked glycos. site, and factor XIIIa cross-linking sites. Two elongated subunits ((AaBbg)<sub>2</sub>) align in an antiparallel way forming a trinodular arrangement of the 6 chains. Nodes formed by disulfide rings between the 3 parallel chains. Central node (n-disulfide knot, E domain) formed by N-termini of all 6 chains held together by 11 disulfide bonds, contains the 2 IIa-sensitive sites. Release of FPA by cleavage generates Fbn I, exposing a polymerization site on Aa chain. These sites bind to regions on the D domain of Fbn to form proto-fibrils. Subsequent IIa cleavage of FPB from the Bb chain exposes additional polymerization sites, promoting lateral growth of Fbn network. Each of the 2 domains between the central node and the C-terminal nodes (domains D and E) has parallel <math>\alpha</math>-helical regions of the Aa, Bb and g chains having protease-(plasmin-) sensitive sites. Another major plasmin sensitive site is in hydrophilic preturbance of <math>\alpha</math>-chain from C-terminal node. Controlled plasmin degradation converts Fbg into fragments D and E.</p>	<p>HAEMOSTASIS &amp; THROMBOSIS, 491-513 (3rd ed., Bloom et al., eds., Churchill Livingstone, 1994); HANTGAN ET AL., in HAEMOSTASIS &amp; THROMBOSIS 269-89 (2<sup>nd</sup> ed., Forbes et al., eds., Churchill Livingstone, 1991).</p>
Fibronectin	<p>High molecular weight, adhesive, glycoprotein found in plasma and extracellular matrix in slightly different forms. Two peptide chains interconnected by 2 disulfide bonds, has 3 different types of repeating homologous sequence units. Mediates cell attachment by interacting with cell surface receptors and extracellular matrix components. Contains an Arg-Gly-Asp-Ser (RGDS) cell attachment-promoting sequence, recognized by specific cell receptors, such as those on platelets. Fibrin-fibronectin complexes stabilized by factor XIIIa-catalyzed covalent cross-linking of fibronectin to the fibrin a chain.</p>	<p>Skorstengaard et al., 161 EUR. J. BIOCHEM. 441 (1986); Kornblihtt et al., 4 EMBO J. 1755 (1985); Odermatt et al., 82 PNAS 6571 (1985); Hynes, 1 ANN. REV. CELL BIOL. 67 (1985); Mosher 35 ANN. REV. MED. 561 (1984); Rouslahti et al., 44 CELL 517 (1986); Hynes 48 CELL 549 (1987); Mosher 250 BIOL. CHEM. 6614 (1975).</p>
b <sub>2</sub> -	Also called b <sub>2</sub> I and Apolipoprotein H.	See, e.g., Lozier et al., 81 PNAS 2640-



Protein	Principle Activity	Reference
Glycoprotein I	Highly glycosylated single chain protein made in liver. Five repeating mutually homologous domains consisting of approximately 60 amino acids disulfide bonded to form Short Consensus Repeats (SCR) or Sushi domains. Associated with lipoproteins, binds anionic surfaces like anionic vesicles, platelets, DNA, mitochondria, and heparin. Binding can inhibit contact activation pathway in blood coagulation. Binding to activated platelets inhibits platelet associated prothrombinase and adenylate cyclase activities. Complexes between b <sub>2</sub> I and cardiolipin have been implicated in the anti-phospholipid related immune disorders LAC and SLE.	44 (1984); Kato & Enjyoi 30 BIOCHEM. 11687-94 (1997); Wurm, 16 INT'L J. BIOCHEM. 511-15 (1984); Bendixen et al., 31 BIOCHEM. 3611-17 (1992); Steinkasserer et al., 277 BIOCHEM. J. 387-91 (1991); Nimpf et al., 884 BIOCHEM. BIOPHYS. ACTA 142-49 (1986); Kroll et.al. 434 BIOCHEM. BIOPHYS. Acta 490-501 (1986); Polz et al., 11 INT'L J. BIOCHEM. 265-73 (1976); McNeil et al., 87 PNAS 4120-24 (1990); Galli et a; I LANCET 1544-47 (1990); Matsuuna et al., II LANCET 177-78 (1990); Pengo et al., 73 THROMBOSIS & HAEMOSTASIS 29-34 (1995).
Osteonectin	Acidic, noncollagenous glycoprotein (Mr=29,000) originally isolated from fetal and adult bovine bone matrix . May regulate bone metabolism by binding hydroxyapatite to collagen. Identical to human placental SPARC. An alpha granule component of human platelets secreted during activation. A small portion of secreted osteonectin expressed on the platelet cell surface in an activation-dependent manner	Villarreal et al., 28 BIOCHEM. 6483 (1989); Tracy et al., 29 INT'L J. BIOCHEM. 653 (1988); Romberg et al., 25 BIOCHEM. 1176 (1986); Sage & Bornstein 266 J. BIOL. CHEM. 14831 (1991); Kelm & Mann 4 J. BONE MIN. RES. 5245 (1989); Kelm et al., 80 BLOOD 3112 (1992).
Plasminogen	Single chain glycoprotein zymogen with 24 disulfide bridges, no free sulfhydryls, and 5 regions of internal sequence homology, "kringles", each five triple-looped, three disulfide bridged, and homologous to kringle domains in t-PA, u-PA and prothrombin. Interaction of plasminogen with fibrin and $\alpha$ 2-antiplasmin is mediated by lysine binding sites. Conversion of plasminogen to plasmin occurs by variety of mechanisms, including urinary type and tissue type plasminogen activators, streptokinase, staphylokinase, kallikrein, factors IXa and XIIa, but all result in hydrolysis at Arg560-Val561, yielding two chains that remain covalently associated by a disulfide bond.	See Robbins, 45 METHODS IN ENZYMOLOGY 257 (1976); COLLEN, 243-258 BLOOD COAG. (Zwaal et al., eds., Elsevier, New York, 1986); see also Castellino et al., 80 METHODS IN ENZYMOLOGY 365 (1981); Wohl et al., 27 THROMB. RES. 523 (1982); Barlow et al., 23 BIOCHEM. 2384 (1984); SOTTRUP-JENSEN ET AL., 3 PROGRESS IN CHEM. FIBRINOLYSIS & THROMBOLYSIS 197-228 (Davidson et al., eds., Raven Press, New York, 1975).
tissue Plasminogen Activator	t-PA, a serine endopeptidase synthesized by endothelial cells, is the major physiologic activator of plasminogen in clots, catalyzing conversion of plasminogen to plasmin by hydrolising a	See Plasminogen.

Protein	Principle Activity	Reference
	specific arginine-alanine bond. Requires fibrin for this activity, unlike the kidney-produced version, urokinase-PA.	
Plasmin	<i>See</i> Plasminogen. Plasmin, a serine protease, cleaves fibrin, and activates and/or degrades compounds of coagulation, kinin generation, and complement systems. Inhibited by a number of plasma protease inhibitors <i>in vitro</i> . Regulation of plasmin <i>in vivo</i> occurs mainly through interaction with $\alpha_2$ -antiplasmin, and to a lesser extent, $\alpha_2$ -macroglobulin.	<i>See</i> Plasminogen.
Platelet Factor-4	Low molecular weight, heparin-binding protein secreted from agonist-activated platelets as a homotetramer in complex with a high molecular weight, proteoglycan, carrier protein. Lysine-rich, COOH-terminal region interacts with cell surface expressed heparin-like glycosaminoglycans on endothelial cells, PF-4 neutralizes anticoagulant activity of heparin exerts procoagulant effect, and stimulates release of histamine from basophils. Chemotactic activity toward neutrophils and monocytes. Binding sites on the platelet surface have been identified and may be important for platelet aggregation.	Rucinski et al., 53 BLOOD 47 (1979); Kaplan et al., 53 BLOOD 604 (1979); George 76 BLOOD 859 (1990); Busch et al., 19 THROMB. RES. 129 (1980); Rao et al., 61 BLOOD 1208 (1983); Brindley, et al., 72 J. CLIN. INVEST. 1218 (1983); Deuel et al., 74 PNAS 2256 (1981); Osterman et al., 107 BIOCHEM. BIOPHYS. RES. COMMUN. 130 (1982); Capitanio et al., 839 BIOCHEM. BIOPHYS. ACTA. 161 (1985).
Protein C	Vitamin K-dependent zymogen, protein C, made in liver as a single chain polypeptide then converted to a disulfide linked heterodimer. Cleaving the heavy chain of human protein C converts the zymogen into the serine protease, activated protein C. Cleavage catalyzed by a complex of $\alpha$ -thrombin and thrombomodulin. Unlike other vitamin K dependent coagulation factors, activated protein C is an anticoagulant that catalyzes the proteolytic inactivation of factors Va and VIIIa, and contributes to the fibrinolytic response by complex formation with plasminogen activator inhibitors.	<i>See</i> Esmon, 10 PROGRESS IN THROMB. & HEMOSTAS. 25 (1984); Stenflo, 10 SEMIN. IN THROMB. & HEMOSTAS. 109 (1984); Griffen et al., 60 BLOOD 261 (1982); Kisiel et al., 80 METHODS ENZYMOLOGY. 320 (1981); Discipio et al., 18 BIOCHEM. 899 (1979).
Protein S	Single chain vitamin K-dependent protein functions in coagulation and complement cascades. Does not possess the catalytic triad. Complexes to C4b binding protein (C4BP) and to negatively charged phospholipids, concentrating C4BP at cell surfaces	Walker, 10 SEMIN. THROMB. HEMOSTAS. 131 (1984); Dahlback et al., 10 SEMIN. THROMB. HEMOSTAS. 139 (1984); Walker, 261 J. BIOL. CHEM. 10941 (1986).

Protein	Principle Activity	Reference
	following injury. Unbound S serves as anticoagulant cofactor protein with activated Protein C. A single cleavage by thrombin abolishes protein S cofactor activity by removing gla domain.	
Protein Z	Vitamin K-dependent, single-chain protein made in the liver. Direct requirement for the binding of thrombin to endothelial phospholipids. Domain structure similar to that of other vitamin K-dependant zymogens like factors VII, IX, X, and protein C. N-terminal region contains carboxylglutamic acid domain enabling phospholipid membrane binding. C-terminal region lacks "typical" serine protease activation site. Cofactor for inhibition of coagulation factor Xa by serpin called protein Z-dependant protease inhibitor. Patients diagnosed with protein Z deficiency have abnormal bleeding diathesis during and after surgical events.	Sejima et al., 171 BIOCHEM. BIOPHYSICS RES. COMM. 661 (1990); Hogg et al., 266 J. BIOL. CHEM. 10953 (1991); Hogg et al., 17 BIOCHEM. BIOPHYSICS RES. COMM. 801 (1991); Han et al., 38 BIOCHEM. 11073 (1999); Kemkes-Matthes et al., 79 THROMB. RES. 49 (1995).
Prothrombin	Vitamin K-dependent, single-chain protein made in the liver. Binds to negatively charged phospholipid membranes. Contains two "kringle" structures. Mature protein circulates in plasma as a zymogen and, during coagulation, is proteolytically activated to the potent serine protease $\alpha$ -thrombin.	Mann et al., 45 METHODS IN ENZYMOLOGY 156 (1976); MAGNUSSON ET AL., PROTEASES IN BIOLOGICAL CONTROL 123-149 (Reich et al., eds. Cold Spring Harbor Labs., New York, 1975); Discipio et al., 18 BIOCHEM. 899 (1979).
$\alpha$ -Thrombin	See Prothrombin. During coagulation, thrombin cleaves fibrinogen to form fibrin, the terminal proteolytic step in coagulation, forming the fibrin clot. Thrombin also responsible for feedback activation of procofactors V and VIII. Activates factor XIII and platelets, functions as vasoconstrictor protein. Procoagulant activity arrested by heparin cofactor II or the antithrombin III/heparin complex, or complex formation with thrombomodulin. Formation of thrombin/thrombomodulin complex results in inability of thrombin to cleave fibrinogen and activate factors V and VIII, but increases the efficiency of thrombin for activation of the anticoagulant, protein C.	45 METHODS ENZYMOL. 156 (1976).
b-Thromboglobulin	Low molecular weight, heparin-binding, platelet-derived tetramer protein, consisting of four identical peptide chains. Lower affinity for heparin than	See, e.g., George 76 BLOOD 859 (1990); Holt & Niewiarowski 632 BIOCHIM. BIOPHYS. ACTA. 284 (1980); Niewiarowski et al., 55 BLOOD 453

Protein	Principle Activity	Reference
	PF-4. Chemotactic activity for human fibroblasts, other functions unknown.	(1980); Varma et al., 701 BIOCHIM. BIOPHYS. ACTA. 7 (1982); Senior et al., 96 J. CELL. BIOL. 382 (1983).
Thrombopoietin	Human TPO (Thrombopoietin, Mpl-ligand, MGDF) stimulates the proliferation and maturation of megakaryocytes and promotes increased circulating levels of platelets <i>in vivo</i> . Binds to c-Mpl receptor.	Horikawa et al., 90(10) BLOOD 4031-38 (1997); de Sauvage et al., 369 NATURE 533-58 (1995).
Thrombospondin	High-molecular weight, heparin-binding glycoprotein constituent of platelets, consisting of three, identical, disulfide-linked polypeptide chains. Binds to surface of resting and activated platelets, may effect platelet adherence and aggregation. An integral component of basement membrane in different tissues. Interacts with a variety of extracellular macromolecules including heparin, collagen, fibrinogen and fibronectin, plasminogen, plasminogen activator, and osteonectin. May modulate cell-matrix interactions.	Dawes et al., 29 THROMB. RES. 569 (1983); Switalska et al., 106 J. LAB. CLIN. MED. 690 (1985); Lawler et al., 260 J. BIOL. CHEM. 3762 (1985); Wolff et al., 261 J. BIOL. CHEM. 6840 (1986); Asch et al., 79 J. CLIN. CHEM. 1054 (1987); Jaffe et al., 295 NATURE 246 (1982); Wright et al., 33 J. HISTOCHEM. CYTOCHEM. 295 (1985); Dixit et al., 259 J. BIOL. CHEM. 10100 (1984); Mumby et al., 98 J. CELL. BIOL. 646 (1984); Lahav et al., 145 EUR. J. BIOCHEM. 151 (1984); Silverstein et al., 260 J. BIOL. CHEM. 10346 (1985); Clezardin et al. 175 EUR. J. BIOCHEM. 275 (1988).
Von Willebrand Factor	Multimeric plasma glycoprotein made of identical subunits held together by disulfide bonds. During normal hemostasis, larger multimers of vWF cause platelet plug formation by forming a bridge between platelet glycoprotein IB and exposed collagen in the subendothelium. Also binds and transports factor VIII (antihemophilic factor) in plasma.	Hoyer, 58 BLOOD 1 (1981); Ruggeri & Zimmerman 65 J. CLIN. INVEST. 1318 (1980); Hoyer & Shainoff, 55 BLOOD 1056 (1980); Meyer et al., 95 J. LAB. CLIN. INVEST. 590 (1980); Santoro, 21 THROMB. RES. 689 (1981); Santoro & Cowan, 2 COLLAGEN RELAT. RES. 31 (1982); Morton et al., 32 THROMB. RES. 545 (1983); Tuddenham et al., 52 BRIT. J. HAEMATOL. 259 (1982).

Additional blood proteins contemplated herein include the following human serum proteins, which may also be placed in another category of protein (such as hormone or antigen): Actin, Actinin, Amyloid Serum P, Apolipoprotein E, B2-Microglobulin, C-  
5 Reactive Protein (CRP), Cholesterylester transfer protein (CETP), Complement C3B, Ceruplasmin, Creatine Kinase, Cystatin, Cytokeratin 8, Cytokeratin 14, Cytokeratin 18, Cytokeratin 19, Cytokeratin 20, Desmin, Desmocollin 3, FAS (CD95), Fatty Acid Binding Protein, Ferritin, Filamin, Glial Filament Acidic Protein, Glycogen Phosphorylase Isoenzyme BB (GPBB), Haptoglobulin, Human Myoglobin, Myelin Basic Protein, Neurofilament,  
10 Placental Lactogen, Human SHBG, Human Thyroid Peroxidase, Receptor Associated

Protein, Human Cardiac Troponin C, Human Cardiac Troponin I, Human Cardiac Troponin T, Human Skeletal Troponin I, Human Skeletal Troponin T, Vimentin, Vinculin, Transferrin Receptor, Prealbumin, Albumin, Alpha-1-Acid Glycoprotein, Alpha-1-Antichymotrypsin, Alpha-1-Antitrypsin, Alpha-Fetoprotein, Alpha-1-Microglobulin, Beta-2-microglobulin, C-  
 5 Reactive Protein, Haptoglobin, Myoglobin, Prealbumin, PSA, Prostatic Acid Phosphatase, Retinol Binding Protein, Thyroglobulin, Thyroid Microsomal Antigen, Thyroxine Binding Globulin, Transferrin, Troponin I, Troponin T, Prostatic Acid Phosphatase, Retinol Binding Globulin (RBP). All of these proteins, and sources thereof, are known in the art.

10       The cells, cell lines, and cell cultures of the present invention may also be used for the production of neurotransmitters, or functional portions thereof. Neurotransmitters are compounds made by neurons and used by them to transmit signals to the other neurons or non-neuronal cells (e.g., skeletal muscle, myocardium, pineal glandular cells) that they innervate. Neurotransmitters produce their effects by being released into synapses when their  
 15 neuron of origin fires (i.e., becomes depolarized) and then attaching to receptors in the membrane of the post-synaptic cells. This causes changes in the fluxes of particular ions across that membrane, making cells more likely to become depolarized, if the neurotransmitter happens to be excitatory, or less likely if it is inhibitory. Neurotransmitters can also produce their effects by modulating the production of other signal-transducing  
 20 molecules ("second messengers") in the post-synaptic cells. *See generally* COOPER, BLOOM & ROTH, *THE BIOCHEM. BASIS OF NEUROPHARMACOLOGY* (7th Ed. Oxford Univ. Press, NYC, 1996); <http://web.indstate.edu/thcme/mwking/nerves>. Neurotransmitters contemplated in the present invention include, but are not limited to, endorphins (such as leu-enkephalin, morphiceptin, substance P), corticotropin releasing hormone, adrenocorticotrophic hormone, vasopressin, giractide, peptide neurotransmitters derived from pre-opiomelanocortin, and N-  
 25 acetylaspartylglutamate, the most prevalent and widely distributed peptide neurotransmitter in the mammalian nervous system. See Neale et al. 75 J. NEUROCHEM. 443-52 (2000).

Numerous other proteins or peptides may be produced by the cells, cell lines, and cell cultures of the present invention described herein. Table 5 presents a non-limiting list and  
 30 description of some pharmacologically active peptides which may be produced by such cells.

Table 5: Pharmacologically active peptides

Binding partner/ Protein of interest (form of peptide)	Pharmacological activity	Reference
EPO receptor (intrapeptide disulfide-bonded)	EPO mimetic	Wrighton et al., 273 SCIENCE 458-63 (1996); U.S. Pat. No. 5,773,569.
EPO receptor (C-terminally cross- linked dimer)	EPO mimetic	Livnah et al., 273 SCIENCE 464-71 (1996); Wrighton et al., 15 NATURE BIOTECHNOLOGY 1261-5 (1997); WO 96/40772.
EPO receptor (linear)	EPO mimetic	Naranda et al., 96 PNAS 7569-74 (1999).
c-Mpl (linear)	TPO-mimetic	Cwirla et al., 276 SCIENCE 1696-9 (1997); U.S. Pat. Nos. 5,932,946; 5,869,451.
c-Mpl (C-terminally cross- linked dimer)	TPO-mimetic	Cwirla et al., 276 SCIENCE 1696-9 (1997).
(disulfide-linked dimer)	stimulation of hematopoiesis ("G-CSF-mimetic")	Paukovits et al., 364 HOPPE-SEYLER'S Z. PHYSIOL. CHEM. 30311 (1984); Laerumgal., 16 EXP. HEMAT. 274-80 (1988).
(alkylene-linked dimer)	G-CSF-mimetic	Batnagar et al., 39 J. MED. CHEM. 38149 (1996); Cuthbertson et al., 40 J. MED. CHEM. 2876-82 (1997); King et al., 19 EXP. HEMATOL. 481 (1991); King et al., 86(Suppl. 1) BLOOD 309 (1995).
IL-1 receptor (linear)	inflammatory and autoimmune diseases ("IL-1 antagonist" or "IL-1 ra- mimetic")	U.S. Pat. Nos. 5,880,096; 5,786,331; 5,608,035; Yanofsky et al., 93 PNAS 7381-6 (1996); Akeson et al., 271 J. BIOL. CHEM. 30517-23 (1996); Wiekzorek et al., 49 POL. J. PHARMACOL. 107-17 (1997); Yanofsky, 93 PNAS 7381-7386 (1996).
Facteur thyrique (linear)	stimulation of lymphocytes (FTS-mimetic)	Inagaki-Ohara et al., 171 CELLULAR IMMUNOL. 30-40 (1996); Yoshida, 6 J. IMMUNOPHARMACOL 141-6 (1984).
CTLA4 MAb (intrapeptide di-sulfide bonded)	CTLA4-mimetic	Fukumoto et al., 16 NATURE BIOTECH. 267-70 (1998).
TNF-a receptor (exo-cyclic)	TNF-a antagonist	Takasaki et al., 15 NATURE BIOTECH. 1266-70 (1997); WO 98/53842.
TNF-a receptor (linear)	TNF-a antagonist	Chirinos-Rojas, 161(10) J. IMM., 5621-26 (1998).
C3b (intrapeptide di-sulfide bonded)	inhibition of complement activation; autoimmune diseases (C3b antagonist)	Sahu et al., 157 IMMUNOL. 884-91 (1996); Morikis et al., 7 PROTEIN SCI. 619-27 (1998).
vinculin (linear)	cell adhesion processes, cell growth, differentiation wound healing, tumor metastasis ("vinculin binding")	Adey et al., 324 BIOCHEM. J. 523-8 (1997).
C4 binding protein (C413P)	anti-thrombotic	Linse et al. 272 BIOL. CHEM. 14658-65

Binding partner/ Protein of interest (form of peptide)	Pharmacological activity	Reference
(linear)		(1997).
urokinase receptor (linear)	processes associated with urokinase interaction with its receptor (e.g. angiogenesis, tumor cell invasion and metastasis; (URK antagonist)	Goodson et al., 91 PNAS 7129-33 (1994); WO 97/35969.
Mdm2, Hdm2 (linear)	Inhibition of inactivation of p53 mediated by Mdm2 or hdm2; anti-tumor ("Mdm/hdm antagonist")	Picksley et al., 9 ONCOGENE 2523-9 (1994); Bottger et al. 269 J. MOL. BIOL. 744-56 (1997); Bottger et al., 13 ONCOGENE 13: 2141-7 (1996).
p21 <sup>WAF1</sup> (linear)	anti-tumor by mimicking the activity of p21 <sup>WAF1</sup>	Ball et al., 7 CURR. BIOL. 71-80 (1997).
farnesyl transferase (linear)	anti-cancer by preventing activation of ras oncogene	Gibbs et al., 77 CELL 175-178 (1994).
Ras effector domain (linear)	anti-cancer by inhibiting biological function of the ras oncogene	Moodie et al., 10 TRENDS GENET. 44-48 (1994); Rodriguez et al., 370 NATURE 527-532 (1994).
SH2/SH3 domains (linear)	anti-cancer by inhibiting tumor growth with activated tyrosine kinases	Pawson et al, 3 CURR. BIOL. 434-432 (1993); Yu et al., 76 CELL 933-945 (1994).
p16 <sup>INK4</sup> (linear)	anti-cancer by mimicking activity of p16; e.g., inhibiting cyclin D-Cdk complex ("p,16-mimetic")	Fahraeus et al., 6 CURR. BIOL. 84-91 (1996).
Src, Lyn (linear)	inhibition of Mast cell activation, IgE-related conditions, type I hypersensitivity ("Mast cell antagonist").	Stauffer et al., 36 BIOCHEM. 9388-94 (1997).
Mast cell protease (linear)	treatment of inflammatory disorders mediated by release of tryptase-6 ("Mast cell protease inhibitors")	WO 98/33812.
SH3 domains (linear)	treatment of SH3-mediated disease states ("SH3 antagonist")	Rickles et al., 13 EMBO J. 5598-5604 (1994); Sparks et al., 269 J. BIOL. CHEM. 238536 (1994); Sparks et al., 93 PNAS 1540-44 (1996).
HBV core antigen (HBcAg) (linear)	treatment of HBV viral antigen (HBcAg) infections ("anti-HBV")	Dyson & Muray, 92(6) PNAS 2194-98 (1995).
selectins (linear)	neutrophil adhesion inflammatory diseases ("selectin antagonist")	Martens et al., 270 J. BIOL. CHEM. 21129-36 (1995); EP 0 714 912.
calmodulin (linear, cyclized)	calmodulin antagonist	Pierce et al., 1 MOLEC. DIVEMILY 25965 (1995); Dedman et al., 267 J. BIOL. CHEM. 23025-30 (1993); Adey & Kay, 169 GENE 133-34

Binding partner/ Protein of interest (form of peptide)	Pharmacological activity	Reference
		(1996).
integrins (linear, cyclized)	tumor-homing; treatment for conditions related to integrin-mediated cellular events, including platelet aggregation, thrombosis, wound healing, osteoporosis, tissue repair, angiogenesis (e.g., for treatment of cancer) and tumor invasion ("integrin-binding")	WO 99/24462; WO 98/10795; WO 97/08203; WO 95/14714; Kraft et al., 274 J. BIOL. CHEM. 1979-85 (1999).
fibronectin and extracellular matrix components of T-cells and macrophages (cyclic, linear)	treatment of inflammatory and autoimmune conditions	WO 98/09985.
somatostatin and cortistatin (linear)	treatment or prevention of hormone-producing tumors, acromegaly, gigantism, dementia, gastric ulcer, tumor growth, inhibition of hormone secretion, modulation of sleep or neural activity	EP 0 911 393.
bacterial lipopoly-saccharide (linear)	antibiotic; septic shock; disorders modulatable by CAP37	U.S. Pat. No. 5,877,151.
parclaxin, mellitin (linear or cyclic)	antipathogenic	WO 97/31019.
VIP (linear, cyclic)	impotence, neuro-degenerative disorders	WO 97/40070.
CTLs (linear)	cancer	EP 0 770 624.
THF-gamma2 (linear)		Burnstein, 27 BIOCHEM. 4066-71 (1988).
Amylin (linear)		Cooper, 84 PNAS 8628-32 (1987).
Adreno-medullin (linear)		Kitamura, 192 BBRC 553-60 (1993).
VEGF (cyclic, linear)	anti-angiogenic; cancer, rheumatoid arthritis, diabetic retinopathy, psoriasis ("VEGF antagonist")	Fairbrother, 37 BIOCHEM. 17754-64 (1998).
MMP (cyclic)	inflammation and autoimmune disorders; tumor growth ("MMP inhibitor")	Koivunen, 17 NATURE BIOTECH. 768-74 (1999).
HGH fragment (linear)		U.S. Pat. No. 5,869,452.
Echistatin	inhibition of platelet	Gan, 263 J. BIOL. 19827-32 (1988).



Binding partner/ Protein of interest (form of peptide)	Pharmacological activity	Reference
	aggregation	
SLE autoantibody (linear)	SLE	WO 96/30057.
GDI alpha	suppression of tumor metastasis	Ishikawa et al., 1 FEBS LETT. 20-4 (1998).
anti-phospholipid $\beta$ -2 glycoprotein-1 ( $\beta$ 2GPI) antibodies	endothelial cell activation, anti-phospholipid syndrome (APS), thromboembolic phenomena, thrombocytopenia, and recurrent fetal loss	Blank Mal., 96 PNAS 5164-8 (1999).
T-Cell Receptor $\beta$ chain (linear)	diabetes	WO 96/101214.

There are two pivotal cytokines in the pathogenesis of rheumatoid arthritis, IL-1 and TNF- $\alpha$ . They act synergistically to induce each other, other cytokines, and COX-2. Research suggests that IL-1 is a primary mediator of bone and cartilage destruction in rheumatoid arthritis patients, whereas TNF- $\alpha$  appears to be the primary mediator of inflammation.

In a preferred embodiment, a recombinant protein produced by the cells, cell lines, and cell cultures of the present invention binds to tumor necrosis factor alpha (TNF $\alpha$ ), a pro-inflammatory cytokine. U.S. Patent Nos. 6,277,969; 6,090,382. Anti-TNF $\alpha$  antibodies have shown great promise as therapeutics. For example, Infliximab, provided commercially as REMICADE® by Centocor, Inc. (Malvern, Penn.) has been used for the treatment of several chronic autoimmune diseases such as Crohn's disease and rheumatoid arthritis. *See* Centocor's pending U.S. patent applications, Serial Nos. 09/920,137; 60/236,826; 60/223,369. *See also* Treacy, 19(4) HUM. EXP. TOXICOL. 226-28 (2000); *see also* Chantry, 2(1) CURR. OPIN. ANTI-INFLAMMATORY IMMUNOMODULATORY INVEST. DRUGS 31-34 (2000); Rankin et al., 34(4) BRIT. J. RHEUMATOLOGY 334-42 (1995). Preferably, any exposed amino acids of the TNF $\alpha$  -binding moiety of the protein produced by the cell culture of the present invention are those with minimal antigenicity in humans, such as human or humanized amino acid sequences. These peptide identities may be generated by screening libraries, as described above, by grafting human amino acid sequences onto murine-derived paratopes (Siegel et al., 7(1) CYTOKINE 15-25 (1995); WO 92/11383) or monkey-derived paratopes (WO 93/02108), or by utilizing xenomice (WO 96/34096). Alternatively, murine-

derived anti-TNF $\alpha$  antibodies have exhibited efficacy. Saravolatz et al., 169(1) J. INFECT. DIS. 214-17 (1994).

Alternatively, instead of being derived from an antibody, the TNF $\alpha$  binding moiety of the protein produced in the cells, cell lines, and cell cultures of the present invention may be derived from the TNF $\alpha$  receptor. For example, Etanercept is a recombinant, soluble TNF $\alpha$  receptor molecule that is administered subcutaneously and binds to TNF $\alpha$  in the patient's serum, rendering it biologically inactive. Etanercept is a dimeric fusion protein consisting of the extracellular ligand-binding portion of the human 75 kilodalton (p75) tumor necrosis factor receptor (TNFR) linked to the Fc portion of human IgG1. The Fc component of etanercept contains the C<sub>H</sub>2 domain, the C<sub>H</sub>3 domain and hinge region, but not the C<sub>H</sub>1 domain of IgG1. Etanercept is produced by recombinant DNA technology in a Chinese hamster ovary (CHO) mammalian cell expression system. It consists of 934 amino acids and has an apparent molecular weight of approximately 150 kilodaltons. Etanercept may be obtained as ENBREL™, manufactured by Immunex Corp. (Seattle, Wash.). Etanercept may be efficacious in rheumatoid arthritis. Hughes et al., 15(6) BIODRUGS 379-93 (2001).

Another form of human TNF receptor exists as well, identified as p55. Kalinkovich et al., J. INTERFERON & CYTOKINE RES. 15749-57 (1995). This receptor has also been explored for use in therapy. *See, e.g.*, Qian et al. 118 ARCH. OPHTHALMOL. 1666-71 (2000). A previous formulation of the soluble p55 TNF receptor had been coupled to polyethylene glycol [r-metHuTNFbp PEGylated dimer (TNFbp)], and demonstrated clinical efficacy but was not suitable for a chronic indication due to the development antibodies upon multiple dosing, which resulted in increased clearance of the drug. A second generation molecule was designed to remove the antigenic epitopes of TNFbp, and may be useful in treating patients with rheumatoid arthritis. Davis et al., Presented at ANN. EUROPEAN CONG. RHEUMATOLOGY, Nice, France (June 21- 24, 2000).

IL-1 receptor antagonist (IL-1Ra) is a naturally occurring cytokine antagonist that demonstrates anti-inflammatory properties by balancing the destructive effects of IL-1 $\alpha$  and IL-1 $\beta$  in rheumatoid arthritis but does not induce any intracellular response. Hence, in a preferred embodiment of the invention, the cell culture may produce IL-1Ra, or any structural or functional analog thereof. Two structural variants of IL-1Ra exist: a 17-kDa form that is secreted from monocytes, macrophages, neutrophils, and other cells (sIL-1Ra) and an 18-kDa form that remains in the cytoplasm of keratinocytes and other epithelial cells, monocytes, and

fibroblasts (icIL-1Ra). An additional 16-kDa intracellular isoform of IL-1Ra exists in neutrophils, monocytes, and hepatic cells. Both of the major isoforms of IL-1Ra are transcribed from the same gene through the use of alternative first exons. The production of IL-1Ra is stimulated by many substances including adherent IgG, other cytokines, and bacterial or viral components. The tissue distribution of IL-1Ra in mice indicates that sIL-1Ra is found predominantly in peripheral blood cells, lungs, spleen, and liver, while icIL-1Ra is found in large amounts in skin. Studies in transgenic and knockout mice indicate that IL-1Ra is important in host defense against endotoxin-induced injury. IL-1Ra is produced by hepatic cells with the characteristics of an acute phase protein. Endogenous IL-1Ra is produced in human autoimmune and chronic inflammatory diseases. The use of neutralizing anti-IL-1Ra antibodies has demonstrated that endogenous IL-1Ra is an important natural antiinflammatory protein in arthritis, colitis, and granulomatous pulmonary disease. Patients with rheumatoid arthritis treated with IL-1Ra for six months exhibited improvements in clinical parameters and in radiographic evidence of joint damage. Arend et al., 16 ANN. REV. IMMUNOL. 27-55 (1998).

Yet another example of an IL-1Ra that may be produced by the cells, cell lines, and cell cultures described herein is a recombinant human version called interleukin-1 17.3 Kd met-IL1ra, or Anakinra, produced by Amgen, (San Francisco, Cal.) under the name KINERET™. Anakinra has also shown promise in clinical studies involving patients with rheumatoid arthritis. 65th ANN. SCI. MEETING OF AM. COLLEGE RHEUMATOLOGY (Nov. 12, 2001).

In another embodiment of the invention, the protein produced by the cells, cell lines, and cell cultures of the present invention is interleukin 12 (IL-12) or an antagonist thereof. IL-12 is a heterodimeric cytokine consisting of glycosylated polypeptide chains of 35 and 40 kD which are disulfide bonded. The cytokine is synthesized and secreted by antigen presenting cells, including dendritic cells, monocytes, macrophages, B cells, Langerhans cells and keratinocytes, as well as natural killer (NK) cells. IL-12 mediates a variety of biological processes and has been referred to as NK cell stimulatory factor (NKSF), T-cell stimulating factor, cytotoxic T-lymphocyte maturation factor and EBV-transformed B-cell line factor. Curfs et al., 10 CLIN. MICRO. REV. 742-80 (1997). Interleukin-12 can bind to the IL-12 receptor expressed on the plasma membrane of cells (e.g., T cells, NK cell), thereby altering (e.g., initiating, preventing) biological processes. For example, the binding of IL-12 to the IL-12 receptor can stimulate the proliferation of pre-

activated T cells and NK cells, enhance the cytolytic activity of cytotoxic T cells (CTL), NK cells and LAK (lymphokine activated killer) cells, induce production of gamma interferon (IFN $\gamma$ ) by T cells and NK cells and induce differentiation of naive Th0 cells into Th1 cells that produce IFN $\gamma$  and IL-2. Trinchieri, 13 ANN. REV. IMMUNOLOGY 251-76 (1995). In particular, IL-12 is vital for the generation of cytolytic cells (e.g., NK, CTL) and for mounting a cellular immune response (e.g., a Th1 cell mediated immune response). Thus, IL-12 is critically important in the generation and regulation of both protective immunity (e.g., eradication of infections) and pathological immune responses (e.g., autoimmunity). Hendrzak et al., 72 LAB. INVESTIGATION 619-37 (1995). Accordingly, an immune response (e.g., protective or pathogenic) can be enhanced, suppressed or prevented by manipulation of the biological activity of IL-12 *in vivo*, for example, by means of an antibody.

In another embodiment, the cells, cell lines, and cell cultures of the present invention produce an integrin. Integrins have been implicated in the angiogenic process, by which tumor cells form new blood vessels that provide tumors with nutrients and oxygen, carry away waste products, and to act as conduits for the metastasis of tumor cells to distant sites. Gastl et al., 54 ONCOL. 177-84 (1997). Integrins are heterodimeric transmembrane proteins that play critical roles in cell adhesion to the extracellular matrix (ECM) which, in turn, mediates cell survival, proliferation and migration through intracellular signaling. The heterodimeric integrins are comprised of an alpha subunit and a beta subunit. Currently, there are 16 known alpha subunits, which include  $\alpha 1$ ,  $\alpha 2$ ,  $\alpha 3$ ,  $\alpha 4$ ,  $\alpha 5$ ,  $\alpha 6$ ,  $\alpha 7$ ,  $\alpha 8$ ,  $\alpha 9$ ,  $\alpha D$ ,  $\alpha L$ ,  $\alpha M$ ,  $\alpha V$ ,  $\alpha X$ ,  $\alpha IIb$ ,  $\alpha IELb$ . There are 8 known beta subunits, which include  $\beta 1$ ,  $\beta 2$ ,  $\beta 3$ ,  $\beta 4$ ,  $\beta 5$ ,  $\beta 6$ ,  $\beta 7$ ,  $\beta 8$ . Some of the integrin heterodimers include, but are not limited to,  $\alpha 1\beta 1$ ,  $\alpha 2\beta 1$ ,  $\alpha 3\beta 1$ ,  $\alpha 4\beta 1$ ,  $\alpha 5\beta 1$ ,  $\alpha 6\beta 1$ ,  $\alpha 7\beta 1$ ,  $\alpha 8\beta 1$ ,  $\alpha 9\beta 1$ ,  $\alpha 4\beta 7$ ,  $\alpha 6\beta 4$ ,  $\alpha D\beta 2$ ,  $\alpha L\beta 2$ ,  $\alpha M\beta 2$ ,  $\alpha V\beta 1$ ,  $\alpha V\beta 3$ ,  $\alpha V\beta 5$ ,  $\alpha V\beta 6$ ,  $\alpha V\beta 8$ ,  $\alpha X\beta 2$ ,  $\alpha IIb\beta 3$ ,  $\alpha IELb\beta 7$ . *See generally*, Block et al., 13 STEM CELLS 135-145 (1995); Schwartz et al., 1(1) ANN. REV. CELL DEV. BIOL. 549-599 (1995); Hynes, 69 CELL 11-25 (1992).

During angiogenesis, a number of integrins that are expressed on the surface of activated endothelial cells regulate critical adhesive interactions with a variety of ECM proteins to regulate distinct biological events such as cell migration, proliferation and differentiation. Specifically, the closely related but distinct integrins  $\alpha V\beta 3$  and  $\alpha V\beta 5$  have been shown to mediate independent pathways in the angiogenic process. An antibody generated against  $\alpha V\beta 3$  blocked basic fibroblast growth factor (bFGF) induced angiogenesis,

whereas an antibody specific to  $\alpha V\beta 5$  inhibited vascular endothelial growth factor-induced (VEGF-induced) angiogenesis. Eliceiri et al., 103 J. CLIN. INVEST. 1227-30 (1999); Friedlander et al., 270 SCIENCE 1500-02 (1995).

In another preferred embodiment of the invention, the cells, cell lines, and cell  
 5 cultures produce a glycoprotein IIb/IIIa receptor antagonist. More specifically, the final obligatory step in platelet aggregation is the binding of fibrinogen to an activated membrane-bound glycoprotein complex, GP IIb/IIIa. Platelet activators such as thrombin, collagen, epinephrine or ADP, are generated as an outgrowth of tissue damage. During activation, GP IIb/IIIa undergoes changes in conformation that results in exposure of occult binding sites for  
 10 fibrinogen. There are six putative recognition sites within fibrinogen for GP IIb/IIIa and thus fibrinogen can potentially act as a hexavalent ligand to crossing GP IIb/IIIa molecules on adjacent platelets. A deficiency in either fibrinogen or GP IIb/IIIa prevents normal platelet aggregation regardless of the agonist used to activate the platelets. Since the binding of fibrinogen to its platelet receptor is an obligatory component of normal aggregation, GP  
 15 IIb/IIIa is an attractive target for an antithrombotic agent.

Results from clinical trials of GP IIb/IIIa inhibitors support this hypothesis. The monoclonal antibody 7E3, which blocks the GP IIb/IIIa receptor, has been shown to be an effective therapy for the high risk angioplasty population. It is used as an adjunct to percutaneous transluminal coronary angioplasty or atherectomy for the prevention of acute  
 20 cardiac ischemic complications in patients at high risk for abrupt closure of the treated coronary vessel. Although 7E3 blocks both the IIb/IIIa receptor and the  $\alpha_v\beta_3$  receptor, its ability to inhibit platelet aggregation has been attributed to its function as a IIb/IIIa receptor binding inhibitor. The IIb/IIIa receptor antagonist may be, but is not limited to, an antibody, a fragment of an antibody, a peptide, or an organic molecule. For example, the target-binding  
 25 moiety may be derived from 7E3, an antibody with glycoprotein IIb/IIIa receptor antagonist activity. 7E3 is the parent antibody of c7E3, a  $F(ab')_2$  fragment known as abciximab, known commercially as REOPRO®, produced by Centocor, Inc (Malvern, Penn.). Abciximab binds and inhibits the adhesive receptors GPIIb/IIIa and  $\alpha_v\beta_3$ , leading to inhibition of platelet aggregation and thrombin generation, and the subsequent prevention of thrombus formation.  
 30 U.S. Patent Nos. 5,976,532; 5,877,006; 5,770,198; Coller, 78 THROM. HAEMOST. 730-35 (1997); JORDAN ET AL., in NEW THERAPEUTIC AGENTS IN THROMBOSIS & THROMBOLYSIS (Sasahara & Loscalzo, eds. Marcel Kekker, Inc. New York, 1997); JORDAN ET AL., in

ADHESION RECEPTORS AS THERAPEUTIC TARGETS 281-305 (Horton, ed. CRC Press, New York, 1996).

Alternatively, the protein produced by the cells, cell lines, and cell cultures of the present invention may be a thrombolytic. For example, the thrombolytic may be tPA, or a functional variation thereof. RETAVASE®, produced by Centocor, Inc. (Malvern, Penn.), is a variant tPA with a prolonged half-life. Interestingly, in mice, the combination of Retavase and the IIb/IIIa receptor antagonist 7E3F(ab')<sub>2</sub> markedly augmented the dissolution of pulmonary embolism. *See* U.S. Provisional Patent Application Serial No. 60/304409.

The cells, cell lines, and cell cultures of the present invention may also be used to produce receptors, or fragments thereof, and activated receptors, i.e., recombinant peptides that mimic ligands associated with their corresponding receptors, or fragments thereof. These complexes may mimic activated receptors and thus affect a particular biological activity. Alternatively, the receptor can be genetically re-engineered to adopt the activated conformation. For example, the thrombin-bound conformation of fibrinopeptide A exhibits a strand-turn-strand motif, with a  $\beta$ -turn centered at residues Glu-11 and Gly-12. Molecular modeling analysis indicates that the published fibrinopeptide conformation cannot bind reasonably to thrombin, but that reorientation of two residues by alignment with bovine pancreatic trypsin inhibitor provides a good fit within the deep thrombin cleft and satisfies all of the experimental nuclear Overhauser effect data. Based on this analysis, a researchers were able to successfully design and synthesize hybrid peptide mimetic substrates and inhibitors that mimic the proposed  $\beta$ -turn structure. The results indicate that the turn conformation is an important aspect of thrombin specificity, and that the turn mimetic design successfully mimics the thrombin-bound conformation of fibrinopeptide. Nakanishi et al., 89(5) PNAS 1705-09 (1992).

Another example of activated-receptor moieties concerns the peptido mimetics of the erythropoietin (Epo) receptor. By way of background, the binding of Epo to the Epo receptor (EpoR) is crucial for production of mature red blood cells. The Epo-bound, activated EpoR is a dimer. *See, e.g.,* Constantinescu et al., 98 PNAS 4379-84 (2001). In its natural state, the first EpoR in the dimer binds Epo with a high affinity whereas the second EpoR molecule binds to the complex with a low affinity. Bivalent anti-EpoR antibodies have been reported to activate EopR, probably by dimerization of the EpoR. Additionally, small synthetic peptides, that do not have any sequence homology with the Epo molecule, are also able to

mimic the biologic effects of Epo but with a lower affinity. Their mechanism of action is probably also based on the capacity to produce dimerization of the EpoR. Hence, an embodiment of the present invention provides for a method of producing an activated EpoR mimetic using the disclosed cell culture system.

5 In another embodiment of the invention, the cells, cell lines, and cell cultures may be used to produce antimicrobial agents or portions thereof, which include antibacterial agents, antivirals agents, antifungal agents, antimycobacterial agents, and antiparasitic agents. Antibacterials include, but are not limited to, -lactam antibiotics (penicillin G, ampicillin, oxacillin), aminoglycosides (streptomycin, kanamycin, neomycin and gentamicin), and  
10 polypeptide antibiotics (colistin, polymyxin B). Antimycobacterial agents that may be produced by the present cell culture include streptomycin. SANFORD ET AL., GUIDE TO ANTIMICROBIAL THERAPY (25th ed., Antimicrobial Therapy, Inc., Dallas, Tex., 1995).

In another embodiment of the invention, the cells, cell lines, and cell cultures may be used to produce a cell cycle protein or a functionally active portion of a cell cycle protein.  
15 These cell cycle proteins are known in the art, and include cyclins, such as G<sub>1</sub> cyclins, S-phase cyclins, M-phase cyclins, cyclin A, cyclin D and cyclin E; the cyclin-dependent kinases (CDKs), such as G<sub>1</sub> CDKs, S-phase CDKs and M-phase CDKs, CDK2, CDK4 and CDK 6; and the tumor suppressor genes such as Rb and p53. Cell cycle proteins also include those involved in apoptosis, such as Bcl-2 and caspase proteins; proteins associated with Cdc42  
20 signaling, p70 S6 kinase and PAK regulation; and integrins, discussed elsewhere. Also included in the cell cycle proteins of the present invention are anaphase-promoting complex (APC) and other proteolytic enzymes. The APC triggers the events leading to destruction of the cohesins and thus allowing sister chromatids to separate, and degrades the mitotic (M-phase) cyclins. Cell cycle proteins also include p13, p27, p34, p60, p80, histone H1,  
25 centrosomal proteins, lamins, and CDK inhibitors. Other relevant cell cycle proteins include S-phase promoting factor, M-phase promoting factor that activates APC. Kimball, *Kimball's Biology Pages*, at <http://www.ultranet.com/~jkimball/BiologyPages>.

The cells, cell lines, and cell cultures of the present invention may also produce a particular antigen or portion thereof. Antigens, in a broad sense, may include any molecule  
30 to which an antibody, or functional fragment thereof, binds. Such antigens may be pathogen derived, and be associated with either MHC class I or MHC class II reactions. These antigens may be proteinaceous or include carbohydrates, such as polysaccharides, glycoproteins, or lipids. Carbohydrate and lipid antigens are present on cell surfaces of all

types of cells, including normal human blood cells and foreign, bacterial cell walls or viral membranes. See SEARS, IMMUNOLOGY (W. H. Freeman & Co. and Sumanas, Inc., 1997), available on-line at <http://www.whfreeman.com/immunology>.

For example, recombinant antigens may be derived from a pathogen, such as a virus,  
 5 bacterium, mycoplasm, fungus, parasite, or from another foreign substance, such as a toxin. Such bacterial antigens may include or be derived from *Bacillus anthracis*, *Bacillus tetani*, *Bordetella pertussis*, *Brucella spp.*, *Corynebacterium diphtheriae*, *Clostridium botulinum*, *Clostridium perfringens*, *Coxiella burnetii*, *Francisella tularensis*, *Mycobacterium leprae*, *Mycobacterium tuberculosis*, *Salmonella typhimurium*, *Streptococcus pneumoniae*,  
 10 *Escherichia coli*, *Haemophilus influenzae*, *Shigella spp.*, *Staphylococcus aureus*, *Neisseria gonorrhoeae*, *Neisseria meningitidis*, *Treponema pallidum*, *Yersinia pestis*, *Vibrio cholerae*. Often, the oligosaccharide structures of the outer cell walls of these microbes afford superior protective immunity, but must be conjugated to an appropriate carrier for that effect.

Viruses and viral antigens that are within the scope of the current invention include,  
 15 but are not limited to, HBeAg, Hepatitis B Core, Hepatitis B Surface Antigen, Cytomegalovirus B, HIV-1 gag, HIV-1 nef, HIV-1 env, HIV-1 gp41-1, HIV-1 p24, HIV-1 MN gp120, HIV-2 env, HIV-2 gp 36, HCV Core, HCV NS4, HCV NS3, HCV p22 nucleocapsid, HPV L1 capsid, HSV-1 gD, HSV-1 gG, HSV-2 gG, HSV-II, Influenza A (H1N1), Influenza A (H3N2), Influenza B, Parainfluenza Virus Type 1, Epstein Barr virus  
 20 capsid antigen, Epstein Barr virus, *Poxviridae Variola major*, *Poxviridae Variola minor*, Rotavirus, Rubella virus, Respiratory Syncytial Virus, Surface Antigens of the *Syphilis* spirochete, Mumps Virus Antigen, *Varicella zoster* Virus Antigen and *Filoviridae*.

Other parasitic pathogens such as *Chlamydia trachomatis*, *Plasmodium falciparum*, and *Toxoplasma gondii* may also provide the source for recombinant antigens produced by  
 25 cells, cell lines, and cell cultures of the present invention.

Moreover, recombinant toxins, toxoids, or antigenic portions of either, may be produced by the cells, cell lines, and cell cultures presented herein. These include those recombinant forms of toxins produced natively by bacteria, such as diphtheria toxin, tetanus toxin, botulin toxin and enterotoxin B and those produced natively by plants, such as Ricin  
 30 toxin from the castor bean *Ricinus communis*. Other toxins and toxoids that may be generated recombinantly include those derived from other plants, snakes, fish, frogs, spiders, scorpions, blue-green algae, fungi, and snails.



Still other antigens that may be produced by the cells, cell lines, and cell cultures of the present invention may be those that serve as markers for particular cell types, or as targets for an agent interacting with that cell type. Examples include Human Leukocyte Antigens (HLA markers), MHC Class I and Class II, the numerous CD markers useful for identifying T-cells and the physiological states thereof. Alternatively, antigens may serve as “markers” for a particular disease or condition, or as targets of a therapeutic agent. Examples include, Prostate Specific Antigen, Pregnancy specific beta 1 glycoprotein (SP1), Carcinoembryonic Antigen (CEA), Thyroid Microsomal Antigen, and Urine Protein 1. Antigens may include those defined as “self” implicated in autoimmune diseases. Haptens, low molecular weight compounds such as peptides or antibiotics that are too small to cause an immune response unless they are coupled with much larger entities, may serve as antigens when coupled to a larger carrier molecule, and are thus within the scope of the present invention. *See ROITT ET AL., IMMUNOLOGY* (5th ed., 1998); *BENJAMINI ET AL., IMMUNOLOGY, A SHORT COURSE* (3rd ed., 1996).

The present invention further relates to business methods where the cells, cell lines, cell cultures and recombinant proteins derived therefrom are provided to customers. In a specific embodiment, a customer is provided with the cells, cell lines, or cell cultures of the present invention. In another embodiment, a customer is provided with the cells, cell lines, or cell cultures cell line of the present invention that are transfected with an expression vector encoding a recombinant protein. In yet another embodiment, a customer is provided with a recombinant protein purified from the cells, cell lines, or cell cultures cell line of the present invention.

Without further elaboration, it is believed that one skilled in the art, using the preceding description, can utilize the present invention to the fullest extent. The following examples are illustrative only, and not limiting of the remainder of the disclosure in any way whatsoever.

#### EXAMPLES

**Example 1: Transfection of cell line C463A with rTNV148B, a human antibody to Tumor Necrosis Factor Alpha (TNF $\alpha$ ), to create the C463A-derived rTNV148B-production cell line designated C524A.**

The cell line C463A was further tested as a suitable host for the expression of recombinant proteins. This example describes the transfection and subsequent development

of the C463A-derived rTNV148B production cell line designated C524A. rTNV148B is a totally human monoclonal antibody directed against TNF $\alpha$ , the genes for which were obtained using hybridoma techniques and transgenic mice.

### Transfection and Screening

- 5            rTNV148B heavy chain expression vector, designated plasmid p1865, was linearized by digestion with XhoI and rTNV148B light chain expression vector, designated plasmid p1860, was linearized using SalI restriction enzyme. Approximately  $1 \times 10^7$  C463A cells were transfected, with about 10 $\mu$ g of the premixed linearized plasmids, by electroporation (200 V and 1180 uF). *See* Knight et al., 30 MOLECULAR IMMUNOLOGY 1443 (1993).
- 10        Following transfection, the cells were seeded at a viable cell density of  $1 \times 10^4$  cells/well in 96-well tissue culture dishes with IMDM, 15% FBS, 2mM glutamine. After incubating the cells at 37°C, 5% CO<sub>2</sub> for about 40 hours, an equal volume of IMDM, 5% FBS, 2 mM glutamine and 2X MHX selection medium was added. The plates were incubated at 37°C, 5% CO<sub>2</sub> for about 2 weeks until colonies (primary transfectants) became visible.
- 15            Cell supernatants from wells in which there were visible colonies were assayed for human IgG by ELISA using a standard curve generated from protein-A column-purified rTNV148B human anti-TNF. Briefly, EIA plates (COSTAR®) were coated with 10  $\mu$ g/ml of goat anti-human IgG Fc overnight at 4 C. After washing with 1X ELISA wash buffer (0.15 M NaCl, 0.02% Tween-20 (W/V)), the plates were incubated with about 50  $\mu$ l of
- 20        a 1:5 dilution of the 96-well supernatant for one hour at room temperature. After washing the plates with 1X ELISA wash buffer, alkaline phosphatase-conjugated goat anti-human IgG (heavy and light chains) (Jackson 109-055-088), and its substrate (Sigma® Aldrich 104-105), were used to detect the human IgG bound to the anti-Fc antibody coated on the plate.
- Approximately one third of the colonies tested, i.e., the highest producers, were
- 25        transferred to 24-well plates for further quantification and comparison of their expression levels. Cells were maintained in IMDM, 5% FBS, 2 mM glutamine and 1X MHX. Supernatants from spent 24-well cultures were assayed by ELISA as described above. The highest producing parental clones (primary transfectants) were identified based on the titers in 24-well spent cultures.
- 30            The seven top-producing clones were subcloned to identify a higher-producing, more homogeneous cell line. Ninety-six-well tissue culture dishes were seeded at 5 cells/ml and 20 cells/ml in IMDM, 5% FBS, 2mM glutamine and 1X MHX. The cells were incubated for about 14 days until colonies were visible. Cell supernatants from wells in which there

was a single colony growing were assayed by ELISA, as described above. The higher-producing colonies were transferred to 24-well tissue culture dishes and the supernatants from spent cultures were assayed by ELISA. Eight clones were identified as the highest producers and these were subjected to a second round of subcloning in a manner identical to how the highest-producing first-round subclones were identified.

Table 6 shows the antibody production titers for selected cell lines. Titers represent the value determined by ELISA on spent 24-well supernatant in IMDM, 5% FBS. Significant improvement in titers was not observed in the first round of subclones as compared to the parents, except for the subclone of parental clone 1 that doubled in IgG titer. The second round of subcloning did not yield any substantial increase in titer. Six of the highest-producing second-round subclones were selected for further characterization. Accordingly, the six cultures were assigned clone numbers for easy tracking. Table 6 shows the tracking designations and cell line codes of the six second-round subclones chosen for further characterization.

Table 6: Summary of Selected Production Cell Lines and Antibody Titers.

Parental Designation	Titer ( $\mu\text{g/ml}$ )	First-Round Subclone Titer ( $\mu\text{g/ml}$ )	Second-Round Subclone Titer ( $\mu\text{g/ml}$ )	Tracking Designation	Cell Line ("C") Code
1	25/30	60/50	43/55	Clone #1	C524A
2	27/23	34/26	26/30	Clone #2	N/A
3	20/16	30/30	24/30	Clone #3	N/A
4	20/16	12/19	22/28	Clone #4	N/A
5	60/40	24/34	35/28	Clone #5	C525A
6	40/37	28/23	28/30	Clone #6	C526A
7	60/40	25/38	N/A	N/A	N/A
8	20/16	23/24	N/A	N/A	N/A

### Cell Line Development In Chemically Undefined Media And Chemically Defined Media

The following types of media were used in connection with the development of the C463A-derived, rTNV148B-producing cell line designated C524A:

1. SFM8 media: A chemically undefined medium. This serum-free but not protein-free medium comprises IMDM, Primatone® (Sheffield Prods., Hoffman Estates, Ill.), Albumin, and ExcYTE® (Bayer, Kankakee, Ill.).

2. IMDM, 5% FBS medium (optimal growth medium): A chemically undefined medium. IMDM is available from, e.g., JRH Biosci. (Lenexa, Kan.), Cat. 51471. Fetal

Bovine Serum is available from, e.g., Intergen Co. (Purchase, N.Y.), Cat. 1020-01, or HyClone (Logan, Utah), Cat. SH30071.

3. CDM medium: This CD medium is derived from SFM8 medium. CDM medium does not contain Primatone®, albumin, or Excyte®, all of which are present in SFM8 medium. CDM medium (Primatone®, albumin and Excyte® deprived SFM8 medium) is then supplemented with a 2X final concentration of trace elements A (Mediatech, Herdon, Va., Cat. 99-182-C1, 1000X stock), a 2X final concentration of trace elements B (Mediatech, Cat. 99-175-C1, 1000X stock), a 2X final concentration of trace elements C (Mediatech, Cat. 99-176-C1, 1000X stock) and a 1X final concentration of vitamins (Mediatech, Cat. 25-020-C1, 100X stock) to make the complete CDM medium. The trace elements and vitamins do not contain components of animal origin.

4. CD-Hybridoma medium: a CD medium produced by Invitrogen, Carlsbad, Cal. (Cat.11279-023). CD-Hybridoma medium was supplemented with 1 g/L of NaHCO<sub>3</sub>, and L-Glutamine to final concentrations of 6 mM.

Growth profiles and antibody titers of the transformed cell lines were compared to that of cell line C466D. C466D is another rTNV148B production cell line that is derived from mouse myeloma cells. C466D cells produce about 30 µg/ml IgG in IMDM, 5% FBS at T-flask and spinner flask scales.

The six selected cultures were expanded in IMDM, 5% FBS. Two to three vials from each cell line were frozen as safe freezes before weaning into CD media. During the process of expansion and weaning, some T-flask cultures from each cell line were set aside to overgrow until completely spent (12-14 days). IgG titers were determined by Nephelometry to evaluate each clone's capability to produce IgG.

Table 7 shows the IgG titers present in spent cultures from the six second-round subclones in various media at early stages of development. Based on IgG titers, Clones #2 through #4 were terminated from further development. The three remaining clones each produced over 100 µg/ml IgG in SFM8 medium. In IMDM, 5%FBS, however, only Clone #1 produced 90-100 µg/ml IgG compared to 30 µg/ml produced by C466D. Accordingly, C-code numbers C524A, C525A and C526A were assigned to Clone #1, Clone #5 and Clone #6, respectively, and a research cell bank (RCB) was made in IMDM, 5%FBS for each cell line.

Table 7: Doubling Time and IgG Titer of Subclones

	IMDM, 5% FBS		CD-Hybridoma		SFM8	
Clone Number	Doubling Time (hrs.)	Titer ( $\mu\text{g/ml}$ )	Doubling Time (hrs.)	Titer ( $\mu\text{g/ml}$ )	Doubling Time (hrs.)	Titer ( $\mu\text{g/ml}$ )
Clone #1	30-50	90-100	25-35	90-103	30-32	180
Clone #5	25-28	45	35-40	68	20-25	130
Clone #6	22-30	40	35-40	70	19-20	142
Clone #2	N/A	40	N/A	N/A	N/A	63
Clone #3	N/A	60	N/A	N/A	N/A	45
Clone #4	N/A	50	N/A	N/A	N/A	57
C466D	25-30	30	N/A	N/A	N/A	N/A

The transfer of C466D cells into CD-Hybridoma medium failed in several attempts.

- 5 The culture failed soon after cells were washed and transferred from IMDM, 5% FBS to CD-Hybridoma medium. However, C524A, C525A and C526A cells showed no difficulty in growing in CD-Hybridoma medium and were quickly expanded to spinner flasks to make a RCB from C524A and C526A. The approximate doubling times and overgrown IgG titers of CD-Hybridoma cultures of C524A, C525A and C526A are shown above in Table 7.

- 10 To follow up the observation that C524A produced nearly 100  $\mu\text{g/ml}$  IgG in IMDM, 5% FBS and CD-Hybridoma medium, batch culture type growth profiles were performed to compare these two cultures to C466D grown in IMDM, 5% FBS. Duplicate cultures in 250 ml spinner flasks were seeded at a cell density of  $2 \times 10^5$  vc/ml in IMDM, 5% FBS and  $3 \times 10^5$  vc/ml in CD-Hybridoma medium. Each spinner flask  
 15 contained 150 ml of medium and spinner speed was set at 60 rpm. One 2.5-ml sample was collected from each spinner flask for daily cell counts and IgG titer. Cultures were terminated after viability dropped below twenty percent.

- The data illustrated in Figure 4 indicate that C524A cultures grown in either CD-Hybridoma medium or IMDM, 5% FBS grew at least as well as C466D grown in  
 20 IMDM, 5% FBS. The total cell densities for all three cultures ranged from  $2.2 \times 10^6$  cells/ml to  $2.4 \times 10^6$  cells/ml (Figure 4c), and total viable cell density ranged from  $1.2 \times 10^6$  cells/ml (both C524A and C466D in IMDM, 5% FBS) to  $2.2 \times 10^6$  cells/ml (C524A in CD-Hybridoma medium) (Figure 4b). C524A in IMDM, 5% FBS lasted longer than the other two, based on the days that viability stayed above twenty percent (Figure 4a). The final IgG  
 25 titer of C524A in either CD-Hybridoma medium or IMDM, 5% FBS was around 80  $\mu\text{g/ml}$ ,

compared to 30  $\mu\text{g/ml}$  produced by C466D in IMDM, 5% FBS. The results indicate that C524A is a better rTNV148B producing cell line than C466D.

The transfer of C524A, C525A and C526A into CDM medium was more difficult than the transfer into CD-Hybridoma medium (C466D failed to transfer into CDM medium).

5 The cells did not grow for the first 2-3 passages and viability dropped to about forty percent or less. The surviving cells were then harvested and seeded into IMDM, 5% FBS for a few passages until viability was restored to about ninety percent. The rescued cells were then washed and seeded into CDM medium again. In most cases, this selection-rescue-selection process was repeated two to three times before cultures with good viability (>80%) and 30 to 10 40 hour doubling times were obtained. IgG titers of C525A and C526A in CDM medium were only about 60-70  $\mu\text{g/ml}$  compared to 130  $\mu\text{g/ml}$  produced by C524A in the same medium. Further characterization of C524A, C525A, and C526A revealed C524A to be the superior production cell line.

Utilizing the growth profile protocol described above, growth profiles of C524A in 15 CD-Hybridoma medium and CDM medium were constructed to confirm the high IgG production phenotype in CDM medium. Figure 5 shows that C524A cells grew faster in CD-Hybridoma medium than in CDM medium (Figure 5a ). These cells produced only about 70  $\mu\text{g/ml}$  of IgG in CD-Hybridoma medium, compared to 130  $\mu\text{g/ml}$  that C524A produced in CDM medium (Figure 5d). C524A cultures in both media eventually reached the same total 20 cell density and total viable cell density (Figure 5b, 5c).

After RCBs were made, a ten-passage stability study was performed to examine the stability of cell growth and IgG production of C524A in CD-Hybridoma medium and CDM medium. One frozen vial from each RCB was thawed and expanded in either CD-Hybridoma medium or CDM medium to seed duplicate spinner flasks. Duplicate cultures in spinner 25 flasks at 60 rpm were passaged every 2-3 days for 10 passages with a seeding density of  $3 \times 10^5$  vc/ml. Every week, triplicate T-25 flasks were set up from each spinner at  $3 \times 10^5$  vc/ml and allowed to overgrow for 7-8 days. The IgG titer for each week was determined as described above.

Figure 6 shows that the doubling times of all four cell cultures (duplicate C524A 30 cultures in CD-Hybridoma medium and CDM medium) ranged between 20-35 hours (Figure 6b), and cell viabilities were consistently between eighty-five to ninety percent between passages 2 and 11 (Figure 6a, 6b, 6c). IgG titer at the end of the stability study was eighty-

three percent of the beginning culture for C524A in CDM medium, and was greater than ninety percent for C524A in CD-Hybridoma medium (Figure 6d).

When these cultures reached passage 11, the cells were used to seed duplicate spinners for another growth profile. The cell growth of the second growth profile was slightly faster than the first profile performed at the beginning of ten-passage stability study (Figure 7a, 7b and 7c). That result is similar to the one obtained in SFM8 medium (data not shown). In contrast to SFM8, there was a slight decrease (about 10%) in IgG titers. IgG titers of CDM cultures and CD-Hybridoma cultures were around 120ug/ml and 80ug/ml, respectively, in this growth profile study (Figure 7d) compared to 130  $\mu$ g/ml and 70  $\mu$ g/ml from the previous growth profile study (Figure 5d).

**Example 2: Transfection of C463A cells in CD media with plasmids encoding a human monoclonal antibody (h-mAb).**

h-mAb heavy chain expression vector is linearized by digestion with an appropriate restriction enzyme and h-mAb light chain expression vector is also linearized using an appropriate restriction enzyme. Prior to the transfection, C463A is thawed in a CD medium and grown for a few passages. Approximately  $1 \times 10^7$  C463A cells are transfected with about 10 $\mu$ g of the premixed linearized plasmids by electroporation (200 V and 1180  $\mu$ F). *See Knight et al., 30 MOLECULAR IMMUNOLOGY 1332 (1993).* The transfection steps are all conducted using the same CD medium as the one used prior to transfection. Following transfection, the cells are seeded at a viable cell density of  $1 \times 10^4$  cells/well in 96-well tissue culture dishes with a CD medium. After incubating the cells at 37°C, 5% CO<sub>2</sub> for about 40 hours, an equal volume of a CD medium and 2X MHX selection is added. The plates are incubated at 37°C, 5% CO<sub>2</sub> for about two weeks until colonies become visible.

Cell supernatants from transfectant colonies are assayed after two weeks using the methods described in Examples 1 and 4. The clones producing the highest amount of IgG as determined by ELISA are transferred to 24-well plates containing a CD medium and expanded for further quantification and comparison of IgG expression levels. Based on the amount of antibody produced, independent C463A transfectants are subcloned by seeding an average of one cell per well in 96-well plates. The quantity of antibody produced by the subclones is again determined by assaying supernatants from individual subclone colonies. Optimal subclones are selected for further analysis.

Growth curve analyses are performed on selected cell lines grown in CD media as described in Examples 1 and 4 and compared to the selected cell lines and control cell lines grown in optimal medium. In addition, stability studies of the selected cell lines grown in CD media are conducted as described in Examples 1 and 4 and compared to the selected cell lines and control cell lines grown in optimal medium.

The production of h-mAbs by the selected cell lines grown in a CD medium is comparable to antibody production by control cell lines either grown in optimal medium or transfected and maintained as in Example 1, in terms of quantity and quality. In addition, the selected cell lines grown in a CD medium are observed to stably produce h-mAbs at least as long as or longer than control cell lines.

**Example 3: Commercial-scale culture of C524A for the production of rTNV148B.**

One vial of C524A cells is removed from liquid nitrogen, and thawed in a sterile 37°C water bath. The cells are then removed, placed into sterile CD medium, and then expanded in spinner flasks at 37°C. After standard quality assays, and further expansion, cell cultures are pooled and introduced aseptically into a sterile, 500 liter or 1,000 liter bioreactor. A sterile CD medium is added to the bioreactor to the final desired volume, and the bioreactor system engaged for rTNV148B production. The bioreactor system is preferably a continuous perfusion system, in which product-containing media is sieved by a spin filter, and harvested from the cell-containing retentate. Fresh sterile CD medium is replenished into the bioreactor to maintain nearly constant volume in the reactor vessel. Temperature, dissolved oxygen, pH, and cell density are monitored. Cell density and viability is observed throughout the production run, which is terminated when the cells have undergone the maximum doublings allowed by regulatory authorities, or when viability drops below twenty percent. The rTNV148B product may be purified by methods known in the art. Yield of rTNV148B averages from about 50µg/ml to about 120 µg/ml.

**Example 4: Transfection of C463A cells with human anti-IL-12 monoclonal antibody (hIL-12 mAb), to produce the C463A-derived, hIL-12 mAb production cell line.**

Heavy chain expression vector is linearized by digestion with an appropriate restriction enzyme and light chain expression vector is also linearized using an appropriate restriction enzyme. C463A cells are transfected with about 10µg of the premixed linearized



plasmids by electroporation and cells cultured and transfectants selected as described in Example 1. Cell supernatants from transfectant colonies are assayed approximately two weeks later for human IgG (i.e., hIL-12 mAb). Briefly, cell supernatants are incubated on 96-well ELISA plates that are coated with goat antibodies specific for the Fc portion of human IgG. Human IgG bound to the coated plates is detected using alkaline phosphatase-conjugated goat anti-human IgG (heavy chain + light chain) antibody and alkaline phosphatase substrates as described.

Cells of the higher producing clones are transferred to 24-well culture dishes in standard medium and expanded (IMDM, 5% FBS, 2 mM glutamine, 1X MHX). The amount of antibody produced (i.e., secreted into the media of spent cultures) is carefully quantified by ELISA using purified hIL-12 mAb as the standard. Selected clones are then expanded in T-75 flasks and the production of human IgG by these clones is quantified by ELISA. Based on these values, independent C463A transfectants are subcloned (by seeding an average of one cell per well in 96-well plates), the quantity of antibody produced by the subclones is determined by assaying (ELISA) supernatants from individual subclone colonies. Optimal subclones, i.e., C463A transfectants, are selected for further analysis.

#### **Assay for hIL-12 mAb antigen binding**

Prior to subcloning the selected cell lines, cell supernatants from the parental lines are used to test the antigen binding characteristics of hIL-12 mAb. The concentrations of hIL-12 mAb in the cell supernatant samples are first determined by ELISA. Titrating amounts of the supernatant samples, or purified hIL-12 mAb positive control, are then incubated in 96-well plates coated with 2  $\mu$ g/ml of human IL-12. Bound mAb is then detected with alkaline phosphatase-conjugated goat anti-human IgG (heavy chain + light chain) antibody and the appropriate alkaline phosphatase substrates. hIL-12 mAb produced in C463A cells is preferably observed to bind specifically to human IL-12 in a manner indistinguishable from the purified hIL-12 mAb.

#### **Characterization of selected cell lines**

Growth curve analyses are performed on selected cell lines by seeding T-75 flasks with a starting cell density of  $2 \times 10^5$  vc/ml in IMDM, 5% FBS or CD media. Cell number and hIL-12 mAb concentration are monitored on a daily basis until the cultures are spent. Sp<sub>2/0</sub> parental cells transfected with hIL-12 mAb are grown in IMDM, 5% FBS as a control and growth curve analyses are performed. hIL-12 mAb production by the selected cell lines grown in a CD medium is preferably observed to be equal or superior to hIL-12 mAb

production by Sp<sub>2/0</sub> parental cells transfected with hIL-12 mAb and grown in optimal medium. Moreover, hIL-12 mAb production by the selected cell lines grown in a CD medium is preferably observed to be equal to or higher than hIL-12 mAb production by the selected cell lines grown in optimal growth medium.

5           The stability of hIL-12 mAb production over time for the selected cell lines is assessed by culturing cells in 24-well dishes with CD media or optimal growth medium for varying periods of time. The production of hIL-12 mAb by selected cell lines is also compared to production by Sp<sub>2/0</sub> parental cells transfected with hIL-12 mAb and grown in optimal medium. hIL-12 mAb production by the selected cell lines grown in a CD medium is  
10 comparable to hIL-12 mAb production by Sp<sub>2/0</sub> parental cells transfected with hIL-12 mAb and grown in optimal medium, in terms of quality and quantity. In addition, selected cell lines grown in a CD medium are stably produce hIL-12 mAb for a term comparable to that of Sp<sub>2/0</sub> parental cells transfected with hIL-12 mAb and grown in optimal medium.

#### 15   **Example 5: Isolation of C504A Cells**

C504A cells capable of growth in chemically defined medium (CDM) were isolated from a population of Ag653 cells by selection for survival in CDM. Ag653 cells are unable to survive in CDM and are also called P3X63Ag8.653 or X63-Ag8.653 cells. Ag653 cells (ATCC CRL No. 1580) (ATCC, Manassas, VA) were thawed and cultured in Iscove's  
20 Modified Dulbecco's Media (IMDM) (Sigma-Aldrich, Inc., St. Louis, MO) containing 5% Fetal Bovine Serum (FBS). Once in the exponential growth phase, the culture was washed twice in CDM and then used to seed a flask containing CDM medium with 3x10<sup>5</sup> cells/ml. CDM is described in PCT International Publication No. WO 02/066603, which is incorporated herein by reference.

25           Ag653 cells remained under selection with CDM until the percentage of viable cells dropped to about 20%. The surviving cells were then rescued in IMDM plus 5% FBS until viability returned to near 90% (Fig. 8). The entire isolation process was performed under antibiotic-free conditions.

Selection isolated, rescued cells were then washed and placed in CDM medium for  
30 further rounds of selection isolation, and rescue. The CDM selection procedure was performed until the viability of the selection isolated cells in CDM medium reached about 80%. These CDM selection isolated cells were then expanded to spinner flasks. After three consecutive passages in CDM the doubling time of the selection isolated cells consistently

remained greater than or equal to 20 hours and the percentage of viable cells remained greater than 90%. (Figs. 9 and Fig. 10). The CDM selection isolated cells were designated C504A cells.

#### 5 **Example 6: Serum Free Cryopreservation of C504A Cells**

C504A cells, unlike Ag653 cells, do not require serum for successful cryopreservation. C504A cells were cryopreserved using standard methods in serum free Chemically Defined-Hybridoma media (CD-Hybridoma) (Invitrogen, Inc, Carlsbad, CA) containing 10% dimethyl sulfoxide (DMSO). C504A cells were then thawed and capable of growth in serum free CD-Hybridoma media.

#### **Example 7: C504A Growth in CD Media Formulations**

C504A cells are capable of growth in either CD-Hybridoma or CDM medium. Cells were seeded at densities of between  $2 \times 10^5$  and  $3 \times 10^5$  cells/ml in CDM or CD-Hybridoma media. The doubling time of C504A cells grown in CDM was between 10 to 20 hours for the more than 20 passages that were performed over approximately two months (Fig. 11). The doubling time of C504A cells grown in CDM was comparable with that of Ag653 cells grown in IMDM containing 5% FBS (Fig. 11). The percentage of viable C504A cells grown in CDM was greater than 90% during this period of time which was comparable with that of Ag653 cells grown in IMDM containing 5% FBS (Fig. 12). C504A cells were also capable of growth in IMDM containing 5% FBS (Fig. 12). Similar doubling times and percentages of viable cells were observed when C504A cells were cultured in CD-Hybridoma media (Fig. 13).

The doubling times during continuous passage shown in Fig. 11 and the consistent phenotype of growth in CDM indicates a homogeneous C504A cell population having the characteristics of a clonal cell line. A clonal cell line can be isolated by techniques well known to those skilled in the art such as limiting serial dilution or fluorescent activated cell sorting.

#### 30 **Example 8: Transfection of C504A Cells and Expression Screening**

C504A cells can be used to generate transfected cell lines which can grow in chemically defined media and express a protein of interest. C504A cells were transfected

with linearized expression vectors containing the heavy chain and light chain genes of a human anti-IL-12 mAb by electroporation. Approximately 10  $\mu$ g of each plasmid was used for transfection. Following transfection, cells were seeded into 96-well tissue culture plates containing IMDM, 15% FBS, and 2 mM glutamine. The cells were incubated at 37°C in an atmosphere of 5% CO<sub>2</sub> for about 40 hours. An equal volume of IMDM, 5% FBS, 2 mM glutamine and 2X MHX (1 mg/L mycophenolic acid, 5 mg/L hypoxanthine and 100 mg/L xanthine) was then added. The plates were incubated at 37°C in an atmosphere of 5% CO<sub>2</sub> for about 2 weeks until colonies of primary transfectants became visible.

Supernatants were collected from the 96-well plates and assayed for human IgG by ELISA. Human IgG bound to an anti-Fc antibody was detected via an alkaline phosphatase-conjugated goat anti-human IgG and its substrate. Standard curves were generated on each plate using a human IgG standard. Approximately one third of the colonies tested were transferred to 24-well plates for further quantification and comparison of their expression levels. Cells were maintained in IMDM, 5% FBS, 2 mM glutamine and 1X MHX (0.5 mg/L mycophenolic acid, 2.5 mg/L hypoxanthine and 50mg/L xanthine). Supernatants from these 24-well plate cultures were then assayed for human IgG using the ELISA format described above. Those primary transfectants with the highest IgG expression levels were identified through this ELISA and selected.

Selected primary transfectant clones were then subcloned in IMDM, 5% FBS, 2 mM glutamine and 1X MHX by serial dilution. Subclone derived colonies with the highest IgG expression levels, based on human IgG specific ELISA, were then subjected to several more rounds of subcloning by serial dilution in IMDM, 5% FBS, 2 mM glutamine and 1X MHX. Those clones with the highest human IgG expression levels, based on ELISA results, were then transferred to CD-Hybridoma medium for expansion.

Transfections of C504A cells routinely resulted in 20 to 30 stable transfectants per  $1 \times 10^7$  cells subject to transfection resulting in a 3 to  $6 \times 10^{-5}$  transfection frequency. Greater than half of the primary transfectants obtained expressed detectable levels of human IgG. About 10% of IgG expressing transfectants showed IgG expression level  $>5 \mu$ g/ml. Overall, the transfection efficiency and human IgG expression levels observed in C504A derived primary transfectants was very similar to those which can be obtained in the Ag653 cell line.

One C504A derived, stably transfected, human IgG expressing clone was designated C758. C758 cells were cultured in spinner flasks containing CD-Hybridoma media. Greater than 80% cell viability and a viable cell density of  $1.5 \times 10^6$  viable cells/ml was observed in

the first three days of culture (Fig. 14 and Fig. 15). Total cell density in CD Hybridoma media reached  $1.7 \times 10^6$  cells/ml (Fig. 16). C758 cells expressed human IgG to levels of nearly 100  $\mu\text{g/ml}$  (Fig. 17).

C758 cells were also grown in a perfusion type bioreactor in CD-Hybridoma media.

- 5 Bioreactors were operated continuously for a total run of 35 days. C758 cells were grown in the bioreactor to a total cell density of nearly  $7 \times 10^6$  cells/ml and during the run the percentage of viable C758 cells was between 55% and 95% (Fig. 18). C758 cells cultured in the bioreactor also generated human IgG titers of nearly 100  $\mu\text{g/ml}$  media and an IgG specific antibody productivity of approximately 25 pg/cell/day (Fig. 19). Cell viability was
- 10 determined by standard, manual trypan blue dye exclusion assays and with an automated cell density examination (CDEX) system (Innovatis GmbH, Bielefeld, Germany) which also utilized the trypan blue dye exclusion assay. Assays for human IgG were by ELISA as described above. Protein quantification was performed using standard assays.